
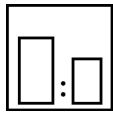



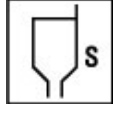

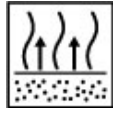


Intended use

Mipa 1K-Isolator is a fast drying special primer, which protects efficiently solvent-sensitive old paintworks (e.g. thermoplastic coatings, coatings based on alkyd resins, and so on) from lifting or bleeding when overcoating with solvent-based coating systems.

Spreading rate: 8,5 - 14,0 m²/l

Processing instructions

	Colour ochre yellow					
	Mixing ratio	Hardener		by weight (lacquer : hardener)	by volume (lacquer : hardener)	
		--	--	--	--	
	Hardener	for complete paintwork		for partial paintwork		
		--	--	--	--	--
	Pot life --					
	Thinner ready for use					
	Spray viscosity gravity spray gun 20 - 25 s 4 mm DIN	Airmix/Airless --				
	Application mode	Hardener	pressure (bar)	nozzle (mm)	spray passes	Thinner
	gravity spray gun (high pressure)	--	1,6 - 2	1,4 - 1,6	1 - 2	--
	HVLP (low pressure)	--	1,6 - 2	1,4 - 1,6	1 - 2	--
	HVLP / internal nozzle pressure	--	0,7	--	--	--
	Flash-off time 1 h at 20 °C prior to overcoating					
Dry coat thickness 15 - 25 µm						



Drying time
object
temperature
20 °C

dust dry

--

set to
touch

--

ready for
assembly

--

sandable

--

recoatable

approx. 1 h

Note

Storage:

at least 2 years in unopened original container.

VOC Regulation :

EU limit value for this product (category B/e): 840 g/l
This product contains max. 693 g/l of VOC.

Processing conditions:

from +10° C and up to 80 % relative air humidity. Ensure an adequate air ventilation.

Processing instructions:

Clean and degrease thoroughly old paintworks with Mipa Silikonentferner. Remove completely any possible existing layer of wax or polish.

Wet sand thoroughly the surface to be painted with sandpaper P 400 - 500 and degrease subsequently with Mipa Silikonentferner.

Apply uniformly 1-2 layers of Mipa 1K-Isolator by means of a spray gun.

After an intermediate drying of approx. 1 hour at 20 °C overcoat with Mipa 1K or 2K primer/ topcoat applying them wet in wet.

Use Mipa WBS-Pistolenreiniger to clean the spray gun.