# Mipa 2K-MS-Klarlack C 75

Technical data sheet



#### Intended use

Mipa 2K-MS-Klarlack C 75 is based on a high quality acrylic resin with perfect UV-protection. Universally suitable for economical two-coat paintings. For complete or partial paintwork of cars, motorcycles and commercial vehicles. Highly resistant to all kind of weathering as well as to mechanical stress and chemical agents.

Spreading rate: 6,0 - 8,0 m²/l

#### Processing instructions



Colour colourless

**Mixing ratio** 



	Hardener Mipa 2K-MS-Härter	by w 	eight (lacqu	ier : hardener)	<b>by volume (I</b> 2 : 1	acquer : hardener)
7	Hardener for complete paintwor Mipa 2K-MS-Härter MS Mipa 2K-Härter MS 40		<b>for partial paintwork</b> Mipa 2K-MS-Härter MS 10 			
	Pot life 1 h with Mipa 2K-Härter MS 10 at 20 °C 4 h with Mipa 2K-Härter MS 25 at 20 °C 6 h with Mipa 2K-Härter MS 40 at 20 °C					
<b>)</b> 1	ThinnerMipa 2K-Verdünnung kurz V 10Mipa 2K-Verdünnung normal V 25Mipa 2K-Verdünnung lang V 40					
s	<b>Spray viscosity</b> gravity spray gun 18 - 20 s 4 mm DIN		Airmix/Airless 			
	Application mode Application mode	Hardener	pressure	nozzle	spray	dilution
	gravity spray gun (high pressure)	-	<b>(bar)</b> 2 - 2,5	<b>(mm)</b> 1,2 - 1,3	<b>passes</b> 2	<b>(%)</b> 10
	HVLP (low pressure)		2 - 2,2	1,2 - 1,3	2	10
	HVLP / internal nozzle pressure	-	0,7	-	-	-



### Flash-off time

5 - 10 min between coats

10 - 15 min before oven drying

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years of experience in manufacturing our products. They do not exempt the user from his obligation to verify professionally, on his own responsibility, the suitability of our
products to the intended purpose under prevailing conditions. Safety data sheets and warnings on packaging must be observed. We reserve the right to modify and to complete
the information content at any time, without prior notice or obligation to update.

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## Dry coat thickness

40 - 50 µm

$\bigcirc$	Drying time object temperature	dust dry	set to touch	ready for assembly	sandable	recoatable
	20 °C	25 - 30 min	10 - 12 h	24 h		
	60 °C		30 min	1 h		
	Infrared drying shortwave		8 min			-
	Infrared drying mediumwave		10 - 15 min			-

Note	
Storage:	For at least 3 years in unopened original container.
VOC Regulation:	-
Processing conditions:	from +10 °C and up to 80 % relative air humidity. Ensure adequate air ventilation.
Processing instructions:	_

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