

Intended use

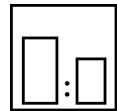
Fast drying 2K primer to paint cars and commercial vehicles and to prime steel parts, castings, container, machines, chassis, transport-racks, and so on. Free from chromate. Good corrosion protection on iron and steel sheets. Good adhesion on non-ferrous metals (e. g. aluminium, zincd substrates). Recoatable with all Mipa fillers and Mipa topcoats.

Spreading rate: 6,0 - 8,0 m²/l

Processing instructions



Colour
grey



Mixing ratio

Hardener

Mipa Härter WPZ

by weight (lacquer : hardener)

–

by volume (lacquer : hardener)

2 : 1



Hardener

for complete paintwork

–

for partial paintwork

–



Pot life

12 h with Mipa Härter WPZ at 20 °C



Thinner

–



Spray viscosity

After the addition of hardener the ready-to-use viscosity is achieved.

gravity spray gun

16 - 18 s 4 mm DIN

Airmix/Airless

–



Application mode

Application mode

gravity spray gun (high pressure)

Hardener

–

pressure (bar)

1,6 - 2

nozzle (mm)

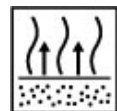
1,3 - 1,5

spray passes

1 - 2

Thinner

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Flash-off time

5 - 8 min between the coats

10 - 15 min before oven drying

Dry coat thickness

10 - 15 µm



Drying time	dust dry	set to touch	ready for assembly	sandable	recoatable
object temperature					
20 °C	--	--	--	--	25 - 35 min
60 °C	--	--	--	--	5 - 10 min

Note

- Storage:** at least 2 years in unopened original containers
- VOC Regulation :** EU limit value for this product (category B/c): 780 g/l
This product contains at most 691 g/l of VOC.
- Processing conditions:** from +10 °C and up to 80 % relative air humidity. Ensure sufficient ventilation.
- Processing instructions:** Do not apply on thermoplastic substrates. Do not recoat with polyester-based materials. The substrate must be clean, dry and free from grease. Sand surface slightly. Remove not cured old paint works and priming coats. Galvanized substrates must be pre-treated with an ammoniac wetting agent (Mipa Zinkreiniger).