

### Intended use


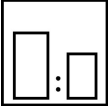





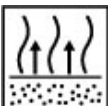
Mipa 1K-Acrylspachtel is a fast drying acrylic finishing putty to level minor irregularities, scratches and pores on the surface of body fillers, primers and fillers as well as on GRP or sanded old paintworks. Furthermore, the thin-layer application provides direct adhesion to steel, aluminium, galvanized steel substrates and to the following plastics: ABS, hard PVC, PC, PS, PA, PP/EPDM, POM and A-PET.

The modified viscosity leads to a more creamy consistency that allows an easy, pore-free application.

Apply only in thin layers. Overcoatable with all common paint systems.

Spreading rate: --

### Processing instructions

	<b>Colour</b> beige					
	<b>Mixing ratio</b>	<b>Hardener</b>		<b>by weight (lacquer : hardener)</b>	<b>by volume (lacquer : hardener)</b>	
	--	--	--	--	--	
	<b>Hardener</b>	<b>for complete paintwork</b>				<b>for partial paintwork</b>
	--	--				--
	<b>Pot life</b>	--				
	<b>Thinner</b>	--				
	<b>Spray viscosity</b>	<b>gravity spray gun</b>				<b>Airmix/Airless</b>
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	<b>Application mode</b>	<b>Application mode</b>	<b>Hardener</b>	<b>pressure (bar)</b>	<b>nozzle (mm)</b>	<b>spray passes</b>
	--	--	--	--	--	--
	<b>Flash-off time</b>	--				
<b>Dry coat thickness</b>						
Apply thin layers; if necessary repeat the application.						



### Drying time

object  
temperature

20 °C

dust dry

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set to  
touch

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ready for  
assembly

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sandable

20 min

recoatable

20 - 30 min

### Note

**Storage:**

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**VOC Regulation :**

EU limit value for this product (category B/e): 840 g/l  
This product contains max. 410 g/l of VOC.

**Processing conditions:**

From +10 °C and up to 80 % relative air humidity. Ensure an adequate air ventilation.

**Processing instructions:**

The substrate must be clean, dry and free from grease. Sand surfaces slightly. After drying, dry sand with sanding paper P 180 / 240 or use P 240 / 400 for wet sanding.

Substrate preparation: All substrates must be cleaned first with Mipa Silikonentferner. Sand zinc substrates and aluminium with P 220, steel with P 120. After sanding clean again thoroughly using Mipa Silikonentferner.

Plastic coating:

Before application, reheat the object to be painted for 60 minutes at 60°C. Degrease the surface thoroughly with Mipa Kunststoffreiniger antistatisch or Mipa Silikonentferner. Sand with MP Softpad super fine using Mipa Kunststoffreiniger antistatisch or Mipa Silikonentferner.

Clean again with Mipa Kunststoffreiniger antistatisch or Mipa Silikonentferner. Allow parts to dry completely.

ATTENTION: Releasing agents must be removed completely! After the aforesaid preparation we recommend doing a wetting test with water. If the water rolls off quickly, repeat the pre-treatment.

Due to very different kinds of plastics and mixtures available on the market we recommend testing beforehand on the original plastic substrate.