
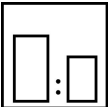



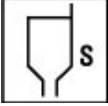

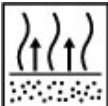


Intended use

Special paint to recondition unsightly tyres and rubber parts as well as black lettering.

Spreading rate: 5,0 - 7,0 m²/l

Processing instructions

	Colour black					
	Mixing ratio	Hardener		by weight (lacquer : hardener)	by volume (lacquer : hardener)	
		--	--	--	--	
	Hardener	for complete paintwork		for partial paintwork		
		--	--	--	--	
	Pot life --					
	Thinner 10 - 15 % Mipa 2K-Verdünnung V 25					
	Spray viscosity gravity spray gun	Airmix/Airless				
	18 - 22 s 4 mm DIN	--	--	--	--	
	Application mode	Hardener	pressure (bar)	nozzle (mm)	spray passes	Thinner
	gravity spray gun (high pressure)	--	2 - 2,5	1,3 - 1,5	1 - 2	10 - 15
	HVLP (low pressure)	--	2 - 2,2	1,3 - 1,5	1 - 2	10 - 15
	HVLP / internal nozzle pressure	--	0,7	--	--	--
	Flash-off time 5 - 8 min between the coats 10 - 15 min before oven drying					
Dry coat thickness 25 - 35 µm						



Drying time	dust dry	set to touch	ready for assembly	sandable	recoatable
object temperature 20 °C	10 - 20 min	1 h	--	--	--

Note

- Storage:** at least 3 years in unopened original container
- VOC Regulation :** EU limit value for this product (category B/e): 840 g/l
This product contains max. 588 g/l of VOC.
- Processing conditions:** from +10 °C and up to 80 % relative air humidity. Ensure an adequate supply and exhaust air ventilation
- Processing instructions:** --