

Mipa BC-Mischlacke CV are tinters with special effect pigments. These tinters are concentrated pigment pastes that have to be mixed with Mipa BC 000 colourless at a mixing ratio of 1:4 to become an applicable Mipa BC two-layer basecoat. Mipa BC-Mischlacke CV are complements of the Mipa BC mixing system and help to mix special colours. Apply the ready-to-use mixture according to the Mipa BC application guidelines.

Spreading rate: 10 - 12 m<sup>2</sup> / l (for 20 µm)

Mixing ratio	Mipa BC-Mischlack CV + Mipa BC 000 1 : 4 by weight		
Thinner	Mipa BC-Verdünnung		
Addition of thinner	this mixture 2 : 1 by volume with Mipa BC-Verdünnung		
Spray viscosity at 20° C	16 - 18 s 4 mm DIN		
Application	Spray pressure	Nozzle	No. of coats
Air / gravity spray gun	2 - 2,5 bar	1,2 - 1,3 mm	2 - 3
HVLP	2,0 - 2,2 bar (int.nozzle pressure 0,7 bar)	1,2 - 1,3 mm	2 - 3
Coat thickness / dry film	15 - 20 µm		
Flash-off	2 - 5 Min. between the applications		
Drying	recoatable		
Object temperature 20° C	Recoatable after 10 - 15 min. with Mipa 2K clearcoats		

**Notes:**

Processing conditions: From +10 °C and up to 75 % relative air humidity.

Do not apply directly on thermoplastic paint work!

This technical data sheet is supplied for informational purposes only! According to our information, all data and recommendations correspond to the state of art and are based on years of experience in manufacturing our products. They do not exempt the user from his obligation to verify professionally, on his own responsibility, the suitability of our products to the intended purpose under prevailing conditions. Safety data sheets and warnings on packaging must be observed. We reserve the right to modify and to complete the information content at any time, without prior notice or obligation to update.