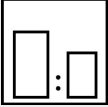








Intended use

2K hardener for Mipa 2K epoxy resin topcoats and 2K epoxy resin primers.
Suitable for applications at temperatures between 20 - 30 °C.

Processing instructions

	Mixing ratio hardener See basic product	by weight (lacquer : hardener) --	by volume (lacquer : hardener) --				
	Hardener --						
	Pot life See basic product						
	Thinner See basic product						
	Processing viscosity See basic product						
	gravity spray gun --	Airmix/Airless --					
	Application mode application mode See basic product	hardener --	pressure (bar) --	nozzle (mm) --	spray passes --	dilution --	
	Drying time hardener See basic product	object temperature --	dust dry --	set to touch --	ready for assembly --	sandable --	recoatable --

Note

Characteristics:

binder base:	Polyaminoamide
solids content (% by weight):	~ 61
solids content (% by volume):	--
delivery viscosity DIN 53211 4 mm (in s):	Thixotropic
density DIN EN ISO 2811 (kg/l):	~ 1,0
gloss level ISO 2813 at 60° (GU):	See basic product

Properties: See basic product

Theoretical spreading rate : See basic product

Storage:	For at least 2 years in the unopened original container. Optimum storage conditions between + 5 °C and + 25 °C, avoid direct sunlight. Other storage conditions may lead to undesirable properties of the material.
VOC:	See basic product
Processing conditions:	See basic product
Substrate preparation:	see basic product
Proposed coating structure:	See basic product
Special notes:	For professional use only.
Cleaning of tools:	Clean tools immediately after use with Mipa EP-Verdünnung.