## EP 968-25 2K-EP-Härter normal

Technical data sheet



## Intended use

2K hardener for selected Mipa 2K epoxy resin primers.

Processing instructions							
	<b>Mixing ratio</b> hardener See basic product		by we	by weight (lacquer : hardener) 		by volume (lacquer : hardener) 	
Ø	Hardener 						
	Pot life See basic proc	duct					
	<b>Thinner</b> See basic proc	duct					
<b>∏</b> s	Processing viscosity See basic product gravity spray gun 			Airmix/Airless 			
	Application n application m		hardener	pressure	nozzle (mm)	corav	dilution
~	See basic proc		-	(bar)	-	passes	
	See basic proc Drying time hardener See basic product		 dust dry	-	- ready for assembly 		 recoatable
Note	Drying time hardener See basic	duct object temperat	 dust dry	(bar)  set to	- ready for	passes 	-
Note	Drying time hardener See basic product	binder b solids co delivery density	 dust dry ure  ase: ontent (% by we ontent (% by vol	(bar)  set to touch  sight): ume): 3211 4 mm (in s) 1 (kg/l):	 ready for assembly  Polyaminoa ~ 77 	passes  sandable  mide	-
	Drying time hardener See basic product	binder b solids ca delivery density gloss let	 dust dry ure  ase: ontent (% by we ontent (% by vol viscosity DIN 53 DIN EN ISO 281	(bar)  set to touch  sight): ume): 3211 4 mm (in s) 1 (kg/l):	 ready for assembly  Polyaminoa ~ 77  : Thixotropic ~ 1,3	passes  sandable  mide	-

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Storage:	For at least 2 years in the unopened original container. Optimum storage conditions between + 5 °C and + 25 °C, avoid direct sunlight. Other storage conditions may lead to undesirable properties of the material.
VOC:	See basic product
Processing conditions:	See basic product
Substrate preparation:	See basic product
Proposed coating structure:	See basic product
Special notes:	For professional use only.
Cleaning of tools:	Clean tools immediately after use with Mipa EP-Verdünnung.

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