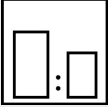








Intended use

Chlorocarbon-free degreasing agent for iron and steel and phosphating at the same time. Film building.
Apply undiluted with paintbrush, brush, wiping cloth, sponge.

Processing instructions

	Mixing ratio					
	hardener		by weight (lacquer : hardener)	by volume (lacquer : hardener)		
	—		—	—		
	Hardener					
	—					
	Pot life					
	—					
	Thinner					
	—					
	Processing viscosity					
	Apply undiluted.					
	gravity spray gun		Airmix/Airless			
	—		—			
	Application mode					
	application mode	hardener	pressure (bar)	nozzle (mm)	spray passes	dilution
	—	—	—	—	—	—
	Drying time					
	hardener	object temperature	dust dry	set to touch	ready for assembly	sandable recoatable
	—	—	—	—	—	—

Note

Characteristics:

binder base:	—
solids content (% by weight):	~ 3
solids content (% by volume):	—
delivery viscosity DIN 53211 4 mm (in s):	11 - 13
density DIN EN ISO 2811 (kg/l):	~ 0,9
gloss level ISO 2813 at 60° (GU):	—

Properties:

- film building
- degreasing agent and phosphating
- colourless

Theoretical spreading rate : —

Storage:	For at least 3 years in the unopened original container. Optimum storage conditions between + 5 °C and + 25 °C, avoid direct sunlight. Other storage conditions may lead to undesirable properties of the material.
VOC:	< 840 g/l.
Processing conditions:	—
Substrate preparation:	—
Proposed coating structure:	—
Special notes:	For professional use only.
Cleaning of tools:	—