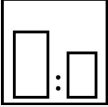








### Intended use

Mipa PU 950-25 is a special hardener for the application of Mipa 2K-PU paint systems on glass surfaces. The perfect glass adhesion is provided when supplementary Mipa 1K-Glasprimer is used as adhesion promoter.

### Processing instructions

	<b>Mixing ratio</b> hardener						
	See the special notes		by weight (lacquer : hardener)	by volume (lacquer : hardener)			
		--	--	--			
	<b>Hardener</b>	--					
	<b>Pot life</b>	See basic product					
	<b>Thinner</b>	See basic product					
	<b>Processing viscosity</b>	See basic product					
	gravity spray gun			Airmix/Airless			
		--	--	--			
	<b>Application mode</b>						
	application mode	hardener	pressure (bar)	nozzle (mm)	spray passes	dilution	
	See basic product	--	--	--	--	--	
	<b>Drying time</b>						
	hardener	object temperature	dust dry	set to touch	ready for assembly	sandable	recoatable
	See basic product	--	--	--	--	--	--

### Note

**Characteristics:**

binder base:	Polyisocyanate
solids content (% by weight):	~ 39
solids content (% by volume):	~ 43
delivery viscosity DIN 53211 4 mm (in s):	13 - 16
density DIN EN ISO 2811 (kg/l):	~ 1,0
gloss level ISO 2813 at 60° (GU):	See basic product

**Properties:** See basic product

**Theoretical spreading rate:** See basic product

- Storage:** For at least 1 year in the unopened original container. Optimum storage conditions between + 5 °C and + 25 °C, avoid direct sunlight. Other storage conditions may lead to undesirable properties of the material.
- VOC:** See basic product
- Processing conditions:** See basic product
- Substrate preparation:** Before applying it is absolutely necessary to determine without any doubts the recoatable side of the glass surface (e.g. by means of an appropriate measuring device to identify the tin bath side of float glass) because it is generally impossible to overcoat the tin bath side.
- Remove oil, grease, as well as other substances impairing the function of the coating!
- Proposed coating structure:** Glas:  
Priming coat: 1K-Glasprimer  
Finishing coat: \*PU 240-90 included PU 950-25 with 50 - 60 µm dry film thickness
- Special notes:** \*Further Mipa topcoats are available. Please contact your technical adviser or our application technicians.
- For professional use only.
- Mipa PU 950-25 reacts with humidity, therefore close tin immediately after use.
- Avoid inhalation of spraying mist.
- Mipa PU 950-25 may among others be used in the following Mipa Lack systems:
- Mipa PU 240-90, PU 240-50, PU 240-30, PU 240-10, PU 240-05  
Mixing ratio by weight: 3 : 1 (paint : hardener), by volume: 2 : 1 (paint : hardener)
- Mipa PU 230-90, PU 230-30, PU 230-10  
Mixing ratio by weight: 10 : 1 (paint : hardener)
- Mipa PU 200-90, PU 200-50  
Mixing ratio by weight: 5 : 1 (paint : hardener), by volume: 5 : 1 (paint : hardener)
- Mipa PUR HS  
Mixing ratio by volume: 2 : 1 (paint : hardener)
- Mipa OC  
Mixing ratio by volume: 2 : 1 (paint : hardener)
- Mipa 2K-HS clearcoat  
Mixing ratio by volume: 2 : 1.5 (paint : hardener)
- Mipa 2K clearcoats mat: 2K-Klarlack matt, 2K-HS-Klarlack matt CCM  
Mixing ratio by volume: 2 : 1 (paint : hardener)
- Cleaning of tools:** Clean tools immediately after use with Mipa Nitroverdünnung.