

Mipa Zink-Ausbesserungsspray

Item no 68221 0000

Technical data sheet

mipa

Professional Coating Systems

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Intended use

Mipa Zinkausbesserungsspray is a special paint for blending imperfections in galvanised surfaces indoors and outdoors. Very good adhesion to iron, zinc, non-ferrous metals and plastics, fast drying, resistant to weathering, chalking and heat.

Note: new quality starting with batch number 492202.

Processing instruction



Substrates

Iron and steel, galvanised substrates, non-ferrous metals, plastics.

Pre-treatment / cleansing

Pre-clean with Mipa Silikonentferner.

Please refer to the section "Substrate preparation" for detailed information.

Characteristics

Very good adhesion to iron, galvanised substrates, non-ferrous metals and plastics

Fast drying

Weather-resistant

Resistant to chalking

High zinc dust content, therefore high corrosion protection

Scratch-resistant

Can be overcoated with 1K paint systems

Heat resistance, up to 200° for short-term exposure

Colour / gloss level

Metallic silver



Preparation

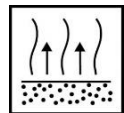
Before use, shake can vigorously for 1 - 2 minutes!



Application

Spray to test - spray distance approx. 20 - 30 cm

2 - 3 coats, dry film thickness: 30 - 40 µm



Flash-off time

2 - 3 min between coats



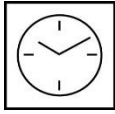
After use

After use, turn can upside down and spray until the valve is clean, this prevents the valve from clogging up.

Version: en 1222

This technical data sheet is supplied for informational purposes only! According to our information, all data and recommendations correspond to the state of art and are based on years of experience in manufacturing our products. They do not exempt the user from his obligation to verify professionally, on his own responsibility, the suitability of our products to the intended purpose under prevailing conditions. Safety data sheets and warnings on packaging must be observed. We reserve the right to modify and to complete the information content at any time, without prior notice or obligation to update.

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Drying times at 20 °C

Dust dry after approx.	10 min
Set to touch after approx.	30 min.
Ready for assembly after approx.	24 h

Processing conditions From +10 °C and up to 80 % relative humidity. Ensure adequate air ventilation.

Storage Can be stored for 2 years in cool and dry places.

VOC-regulation EU limit value for the product (cat. B/e): 840 g/l
This product contains max. 690 g/l of VOC.

Safety information See safety data sheet

Substrate preparation:

The substrate must be clean and dry. Remove oil, grease, rust, corrosion as well as any other substances impairing the function of the coating!

Steel substrates:

1. Pre-clean with Mipa Silikonentferner.
2. Then dry sand with P 120.
3. Afterwards, degrease with Mipa Silikonentferner.

Refinishing galvanised substrates (batch galvanising / discontinuous hot-dip galvanising / strip galvanising / continuous hot-dip galvanising and electrogalvanising):

1. Pre-clean the repaired area with Mipa Silikonentferner.
2. Then dry sand with P 220.
3. Afterwards, degrease with Mipa Silikonentferner.