

## Product Information

1K-Acrylic clear coat designed to give good protection to ultra-violet light. Recommended as overcoat for two coat paintings. Good resistance to weathering as well as good performance against petroleum by temporary exposure.  
Consumption: 6 - 8 m<sup>2</sup>/l.

Colour shade	colourless			
Mixing ratio				
Hardener				
Thinners				
Spraying viscosity 20°C	ready for spraying			
Application	spraying pressure	spraying nozzle	spraying operations	
Spray gun - Air /Flowjar	4 - 5 bar	1,5 mm	2 - 3	
Airless / Airmix	120 - 150 bar	0,28 mm	2 - 3	
Pot life				
Coat thickness / dry film	30 - 40 µm			
Curing time / Flash off time	5 - 10 min. between the spraying operations			
Dry	recoat time	dust dry	set to touch	full hardness
Object temp. 20°C		30 - 40 min.	4 h	24 h
Object temp. 60°C		10 - 15 min.	30 - 60 min.	after cooling

Storage stability: at least 3 years if stored in tightly closed original containers.

Marking	VbF	Hazardous materials ordinance
Mipa 1K-Klarlack	A I	light inflammable, Xn dangerous to health contains xylene

All products should be disposed of in relation to the regulations of the environmental health authorities. Protect your Environment!

This data sheet is for information purpose only. To our knowledge the data provided complies with the latest standard and is based on years of experience in the manufacture of our products. However the data is not binding and without warranty.