

## Product-Information

Mipa Binder AC is a system component for the tinting system Mipa OC 2K-PUR Car Paint in HS-Quality. A weather and yellowing resistant, 2K-PUR-Acrylic car paint (Mipa AC) in medium-solid quality (VOC < 480 g / l), for the complete or partial application is produced through the addition of Mipa Binder AC. The amount of Mipa Binder AC to be added to the Mipa OC 2K-PUR Car Paint HS-Quality varies with every OC-tinting concentrate and this is calculated by the Mipa Mix program.

Consumption: 8 - 10 m<sup>2</sup> / l (Mipa AC)

Colour shade	Mipa Mix-System			
Mixing ratio	Binder: 50 - 100% (addition to the tinting concentrate OC; the exact amount is calculated by the Mipa Mix program) Härter: 2 (tinting conc. OC + Binder) : 1 (Härter) by volume			
Hardener	Mipa 2K-Härter MS 10, MS 25, MS 40 (see Product inform.)			
Thinners	0 - 10% Mipa 2K-Verdünnung			
Spraying viscosity 20°C	20 - 22 s 4 mm DIN			
Application	spraying pressure	spraying nozzle	spraying operations	
HVLP	0,7 bar	1,3 - 1,4 mm	2 - 3	
Air / Flowjar	3 - 5 bar	1,3 - 1,5 mm	2 - 3	
Pot life	2 - 8 h according to the hardener used			
Coat thickness / dry film	ca. 50 - 60 µm			
Curing time / Flash off time	10 - 15 min. before oven drying			
Dry	recoat time	dust dry	set to touch	full hardness
Object Temp. 20°C		35 - 45 min.	5 - 6 h	12 - 24 h
Object Temp. 60°C		10 - 15 min.	20 - 25 min. after cooling down	

### Remarks :

Process condition: from 10°C and up to 75% relative air humidity.

The addition of Mipa Binder AC may influence the final shade.

Storage: At least 3 years if stored tightly closed in original containers.

All products should be disposed of in relation to the regulations of the environmental health authorities. Protect your Environment!

This data sheet is for information purpose only! To our knowledge the data provided complies with the latest standard and is based on years of experience in the manufacture of our products. However the data is not binding and without warranty. Please follow recommendations stated on the relevant safety data sheet and precautions stated on the product label. We reserve our right to make additions, deletions, or modifications to the information at any time without prior notification.