



# Mipa Struktur-Additiv

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## Product Information

Additive for Mipa OC, AC, PUR and PUR HS paints as well as for 2K-clearcoats. Added to the 2K-paints, it creates structured and elastified coats. Especially suited for painting slightly structured plastic parts such as bumpers or rears mirrors on vehicles

Fine and coarse structure available.

Colour shade	colourless			
Mixing ratio	1:1 OC/AC/PUR/PUR HS paint : Struktur-Additiv; afterwards add hardener as given in the Product Information for the basecoat.			
Hardener	see the Product Information for the basecoat			
Thinner	see the Product Information for the basecoat			
Spraying viscosity 20°C				
Application	spraying pressure	spraying nozzle	spraying operations	
Air / Flowjar - Spray gun	3 - 4 bar	1,3 - 1,6 mm	2 - 3	
Airless / Airmix				
Pot life	4 - 8 hours			
Coat thickness / dry film	50 - 60 µm			
Curing time / Flash off time	10 min. before force drying			
Dry	recoat time	dust dry	set to touch	full hardness
Object Temp. 20°C				
Object Temp. 60°C				

### Remarks:

Hardener has always to be added to paint-additive-mixture.

Storage: a shelf life of at least 3 years, if stored in tightly closed original containers.

Marking	VbF	Hazardous materials ordinance
Mipa Struktur-Additiv	n/a	inflammable

All products should be disposed of in relation to the regulations of the environmental health authorities. Protect your environment.

This data sheet is for information purpose only. To our knowledge the data provided complies with the latest standard and is based on years of experience in the manufacture of our products. However the data is not binding and without warranty.