

Product Information

Additive for Mipa OC, AC, PUR and PUR HS paints as well as for 2K-clearcoats. Added to the 2K-paints, it creates structured and elastified coats. Especially suited for painting slightly structured plastic parts such as bumpers or rears mirrors on vehicles

Fine and coarse structure available.

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|------------------------------|---|-----------------|---------------------|---------------|
| Colour shade | colourless | | | |
| Mixing ratio | 1:1 OC/AC/PUR/PUR HS paint : Struktur-Additiv; afterwards add hardener as given in the Product Information for the basecoat. | | | |
| Hardener | see the Product Information for the basecoat | | | |
| Thinner | see the Product Information for the basecoat | | | |
| Spraying viscosity 20°C | | | | |
| Application | spraying pressure | spraying nozzle | spraying operations | |
| Air / Flowjar - Spray gun | 3 - 4 bar | 1,3 - 1,6 mm | 2 - 3 | |
| Airless / Airmix | | | | |
| Pot life | 4 - 8 hours | | | |
| Coat thickness / dry film | 50 - 60 µm | | | |
| Curing time / Flash off time | 10 min. before force drying | | | |
| Dry | recoat time | dust dry | set to touch | full hardness |
| Object Temp. 20°C | | | | |
| Object Temp. 60°C | | | | |

Remarks:

Hardener has always to be added to paint-additive-mixture.

Storage: a shelf life of at least 3 years, if stored in tightly closed original containers.

All products should be disposed of in relation to the regulations of the environmental health authorities. Protect your environment.

This data sheet is for information purpose only! To our knowledge the data provided complies with the latest standard and is based on years of experience in the manufacture of our products. However the data is not binding and without warranty. Please follow recommendations stated on the relevant safety data sheet and precautions stated on the product label. We reserve our right to make additions, deletions, or modifications to the information at any time without prior notification.