



Mipa 2-Komponenten EP-Grundierfiller-Spray

Product-Information

D - 1/0103

Art.Nr.: 21321 0000

Mipa 2K-Spray EP-Grundierfiller is a 2K-Epoxy primer-filler for the highest requirements. The excellent adhesion and corrosion protection, as well as the optimum flow, particularly emphasize the characteristics of this product. Can be overcoated with basecoat paints, waterbased basecoats, 2K-top coat paints and 2K-clearcoats. Outstanding drying and isolation qualities. Solvent resistant



Substrate:

Aluminium, Zinc, Steel, GRP
Clean, free from grease and fat
Abrade if necessary



Pretreatment / Cleansing:

Pre-cleansing with Mipa Silikonentferner

Processing:

Coating Procedure



Please read the directions for use!!

Colour / Grade of Gloss

beige

Characteristics

Outstanding drying and isolation qualities
Excellent adhesion and corrosion protection
Optimum flow and surface finish.
Overcoatable with basecoat paints, waterbased basecoats,
2K-top coat paints and 2K-clearcoats
Safe and clean transfer of the hardener
Very high resistance against chemical and mechanical strain, fuel resistant.

Processing Conditions

From +10°C and up to 80% relative air humidity.
If the 2K-EP-Grundierfiller is overcoated after 24 h,
then it is necessary to abrade before overcoating.
P 400 - P 500
P 800 after 20 - 30 min. / 20°C (after matt flash off)
after 25 - 30 min at room temperatur

Dry Sanding

Wet Sanding

Overcoatable

Drying Times:

Intermediate

10 - 15 min in between coating

Flash-off time

approx. 30 min before stoving / IR-Drying

Dust dry

15 min. / 20°C

Set to touch

5 h / 20°C

Sanding

after 12 h / 20°C or 30 min. / 60°C

IR-Drying

sandable after 1 h IR-drying

Pot Life

4 days



Directions for use:

Before application, carefully clean the surface to be coated with Mipa Silicone Remover. Prior to coating, take red button from cap and attach it to the pin on the base of the aerosol. Press red button with the ball of your hand until a stop is reached. Shake aerosol vigorously for 2 minutes. Spray to test. Apply 2 to 3 coats of Mipa 2K-Spray EP-Grundierfiller with approx. 5 minutes flash-off time until approx. 70 µm coat thickness is reached. Pot life: approx. 4 days.

Safety information:

Pressurized container. Protect from sunlight and do not expose to temperatures exceeding 50 °C. Do not pierce or burn even after use. Do not spray on a naked flame or any incandescent material. Keep away from sources of ignition - Do not smoke. Without sufficient ventilation formation of explosive mixtures may be possible. Keep out of reach of children. For professional use only.
Caution! Empties containers should be disposed of separately, in accordance with local regulation. The product should not be allowed to be disposed together with food wastes .

The data sheet sheet is for information purpose only! The information given is in accordance to our knowledge up to the latest standards and is based on years of experience in the manufacture of our products. The information is non binding and without guarantee.