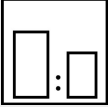








Intended use

Mipa Härterverdünnung is a hardener component for synthetic resin-based paints to improve initial and complete drying and increase gloss at low temperatures.

Processing instructions

	Mixing ratio hardener	by weight (lacquer : hardener)	by volume (lacquer : hardener)				
	see basic product	--	--				
	Hardener	--					
	Pot life	see basic product					
	Thinner	see basic product					
	Spray viscosity gravity spray gun	Airmix/Airless					
	see basic product	--	--				
	Application mode application mode	hardener	pressure (bar)	nozzle (mm)	spray passes	dilution	
	see basic product	--	--	--	--	--	
	Drying time hardener	object temperature	dust dry	set to touch	ready for assembly	sandable	recoatable
	see basic product	--	--	--	--	--	--

Note

Characteristics:

binder base:	polyisocyanate
solids content (% by weight):	13 - 14
solids content (% by volume):	--
delivery viscosity DIN 53211 4 mm (in s):	11 - 13
density DIN EN ISO 2811 (kg/l):	0,9 - 1,0
gloss level ISO 2813 at 60° (GU):	see basic product

Properties: see basic product

Theoretical spreading rate : see basic product

Storage:	for at least 2 years in the unopened original container. Optimum storage conditions between + 5 °C and + 25 °C, avoid direct sunlight. Other storage conditions may lead to undesirable properties of the material.
VOC Regulation :	see basic product
Processing conditions:	see basic product
Substrate preparation:	see basic product
Proposed coating structure:	see basic product
Special notes:	For professional use only. Do not use for hot spraying. Drying up to 80 °C possible. This hardener reacts with moisture, therefore the container must be closed immediately after taking out the material.
Cleaning of tools:	Clean tools immediately after use with Mipa Nitroverdünnung.