

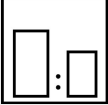






Intended use

Special cleaning agent with adhesion promoting effect on existing coatings. For an economic re-painting of e.g. construction vehicles, commercial vehicles, etc.

Mipa 1K-Adhesion Cleaner has a double effect: it cleans and prepares the surface for the subsequent coating. Previous sanding is not mandatory.

Apply Mipa 1K-Adhesion Cleaner generously and evenly to the coating in a criss-cross fashion and ensure that the surfaces stay moistened. The adhesion promoting effect is achieved when the old finishes changed into a clearly visible matt finish. The surfaces are recoatable with solvent-based Mipa 2K topcoats at the earliest after 15 minutes at 20 °C and at the latest after 2 hours at 20 °C.

Processing instructions

	Mixing ratio						
	hardener		by weight (lacquer : hardener)	by volume (lacquer : hardener)			
	--	--	--	--			
	Hardener						
	--						
	Pot life						
	--						
	Thinner						
	--						
	Processing viscosity						
	ready for use						
	gravity spray gun			Airmix/Airless			
	--	--	--	--			
	Application mode						
	application mode	hardener	pressure (bar)	nozzle (mm)	spray passes	dilution	
	cloth	--	--	--	--	0 %	
	Drying time						
	hardener	object temperature	dust dry	set to touch	ready for assembly	sandable	recoatable
	--	20 °C	--	--	--	--	15 min - 2 h

Note

Characteristics:	binder base: – solids content (% by weight): 0 solids content (% by volume): 0 delivery viscosity DIN 53211 4 mm (in s): 10 - 13 density DIN EN ISO 2811 (kg/l): ~ 1,0 gloss level ISO 2813 at 60° (GU): –
Properties:	very good cleaning, degreasing and adhesion promoting effect
Theoretical spreading rate:	–
Storage:	For at least 3 years in the unopened original container. Optimum storage conditions between + 5 °C and + 25 °C, avoid direct sunlight. Other storage conditions may lead to undesirable properties of the material.
VOC:	< 920 g/l.
Processing conditions:	From + 10 °C and up to 80 % relative air humidity. Ensure adequate air ventilation.
Substrate preparation:	–
Proposed coating structure:	2K factory coatings, factory powder coatings: pre-treatment: 1K-Adhesion Cleaner finishing coat: *PU 215-80 / PU 248-90 / PU 250-XX with 50 - 60 µm dry film thickness
Special notes:	*Further Mipa topcoats are available. Please contact your technical adviser or our application technicians. For professional use only. Caution: As a result of very different binder systems and Surface properties of old coatings, it is not possible to take direct adhesion as granted. It is therefore necessary to carry out an adhesion test on the original substrate.
Cleaning of tools:	–