

### Intended use

Additive used to improve the elasticity of Mipa 2K car and 2K vehicle paints (OC, AC, PUR), of Mipa 2K clearcoats, which are mixed in the ration 2:1 and of Mipa 2K-HS-Express-Klarlack CX 3. This additive is required to paint deformable plastics.

quantity to add:

basic paint + 10 - 50 % Mipa 2K-Elastic

Mipa 2K-HS-Express-Klarlack CX 3 can be plasticized by adding up to 15 % Mipa 2K-Elastic.

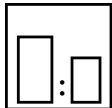
Spreading rate: --

### Processing instructions



#### Colour

colourless



#### Mixing ratio

##### Hardener

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by weight (lacquer : hardener)

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by volume (lacquer : hardener)

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#### Hardener

for complete paintwork

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for partial paintwork

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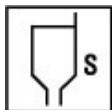
#### Pot life

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#### Thinner

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#### Spray viscosity

gravity spray gun

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Airmix/Airless

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#### Application mode

Application mode

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Hardener

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pressure  
(bar)

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nozzle (mm)

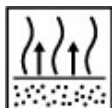
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spray  
passes

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Thinner

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#### Flash-off time

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#### Dry coat thickness

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**Drying time  
object  
temperature**

**dust dry**

**set to  
touch**

**ready for  
assembly**

**sandable**

**recoatable**

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**Note**

**Storage:** at least 3 years in unopened original container

**VOC Regulation :** --

**Processing conditions:** From +10 °C and up to 80 % relative air humidity. Ensure an adequate supply and exhaust air ventilation.

**Processing instructions:** The addition Mipa 2K-Elastic does not affect the quantity of the hardener to be added. Depending on the added quantity of Mipa 2K-Elastic, the drying time is extended up to 100%. The drying time of Mipa 2K-HS-Express-Klarlack CX 3 might be slightly extended.