

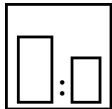
Intended use

Mipa 2K-HS-Klarlack CC 8 is a VOC-compliant High-Solid acrylic clearcoat for complete or partial paintwork of cars and commercial vehicles and provides an especially brilliant finish and optimal flow on solvent-based or water-based basecoats. Mipa 2K-HS-Klarlack CC 8 guarantees an optimal curing especially in case of oven drying but also at room temperature. It can be polished immediately after forced drying and is highly resistant to all kind of weathering as well as to mechanical stress and chemical agents. Also suitable as protective coating for neon colours (fluorescent colours). Easy and safe application under all climatic conditions.

Spreading rate: 10,0 - 12,0 m²/l

Processing instructions**Colour**

colourless

**Mixing ratio****Hardener**

Mipa 2K-HS-Härter

by weight (lacquer : hardener) **by volume (lacquer : hardener)**

—

2 : 1

**Hardener****for complete paintwork**

Mipa 2K-HS-Härter HS 25

Mipa 2K-HS-Härter HS 35

for partial paintwork

Mipa 2K-HS-Härter HS 10

—

**Pot life**

40 min with Mipa 2K-HS-Härter HS 10 at 20 °C

60 min with Mipa 2K-HS-Härter HS 25 at 20 °C

60 min with Mipa 2K-HS-Härter HS 35 at 20 °C

**Thinner**

Mipa 2K-Verdünnung kurz V 10

Mipa 2K-Verdünnung normal V 25

Mipa 2K-Verdünnung lang V 40

**Spray viscosity****gravity spray gun**

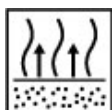
19 - 22 s 4 mm DIN

Airmix/Airless

—

**Application mode**

Application mode	Hardener	pressure (bar)	nozzle (mm)	spray passes	dilution (%)
flow jar (high pressure)	—	2 - 2,5	1,2 - 1,3	1,5	0 - 5
HVLP (low pressure)	—	2 - 2,2	1,2 - 1,3	1,5	0 - 5
HVLP / internal nozzle pressure	—	0,7	—	—	—

**Flash-off time**

1 - 3 min between the coats

10 - 15 min before oven drying

Dry coat thickness

50 - 60 µm

**Drying time**

object temperature	dust dry	set to touch	ready for assembly	sandable	recoatable
20 °C	25 - 35 min	12 h	24 h	--	--
60 °C	--	30 min	2 h	--	--
Infrared drying shortwave	--	8 min	--	--	--
Infrared drying mediumwave	--	10 - 15 min	--	--	--

Note

Storage: at least 3 years in unopened original container

VOC Regulation: EU limit value for this product (category B/d): 420 g/l
This product contains max. 420 g/l of VOC:

Processing conditions: From +10 °C and up to 80 % relative air humidity. Ensure an adequate air ventilation.

Processing instructions: Optimum application: apply a light continuous spray coat followed by 1 full spray coat. In order to assure a perfect curing we recommend forced drying. When drying at room temperature, it is advisable to use the hardener Mipa 2K-HS-Härter HS 10. To mat the clearcoat see technical data sheet „Mipa 2K-HS-Klarlack matt“.