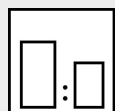


Intended use

2K-Struktur-Härter A 51 is a special 2K hardener for Mipa textured paints and for indoor use.

Processing instructions



Mixing ratio

hardener

see basic product

by weight (lacquer : hardener)

—

by volume (lacquer : hardener)

—



Hardener

—



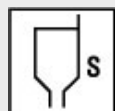
Pot life

see basic product



Thinner

see basic product



Processing viscosity

see basic product

gravity spray gun

—

Airmix/Airless

—



Application mode

application mode

see basic product

hardener

—

pressure (bar)

—

nozzle (mm)

—

spray passes

—

dilution

—



Drying time

hardener

see basic
product

object temperature

—

dust dry

—

set to touch

—

ready for assembly

—

sandable

—

recoatable

—

Note

Characteristics:

binder base:

Polyisocyanat

solids content (% by weight):

~ 74

solids content (% by volume):

—

delivery viscosity DIN 53211 4 mm (in s):

thixotropic

density DIN EN ISO 2811 (kg/l):

~ 1,2

gloss level ISO 2813 at 60° (GU):

see basic product

Properties:

see basic product

Theoretical spreading rate : see basic product

Storage:	For at least 2 years in the unopened original container. Optimum storage conditions between + 5 °C and + 25 °C, avoid direct sunlight. Other storage conditions may lead to undesirable properties of the material.
VOC:	see basic product
Processing conditions:	see basic product
Substrate preparation:	see basic product
Proposed coating structure:	see basic product
Special notes:	<p>For professional use only.</p> <p>This hardener reacts with moisture, therefore the container must be closed immediately after taking out the material.</p>
Cleaning of tools:	Clean tools immediately after use with Mipa Nitroverdünnung .