

Intended use

Colourless two-component adhesion promoter to recoat paintworks without preliminary sanding. Especially economical for overcoating and application of lettering. No visible spray mist. This product can also be used to insulate putty patches. Free from chromate, optimum topcoat finish.

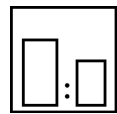
Spreading rate: 12,0 - 15,0 m²/l (for 20 - 30 µm DFT)

Processing instructions



Colour

milky, hazy



Mixing ratio

Hardener

Mipa 2K-Härter H 10

Mipa 2K-MS-Härter

by weight (lacquer : hardener)

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by volume (lacquer : hardener)

2 : 1

2 : 1



Hardener

for complete paintwork

Mipa 2K-MS-Härter MS 25

Mipa 2K-MS-Härter MS 40

for partial paintwork

Mipa 2K-Härter H 10

Mipa 2K-MS-Härter MS 10



Pot life

2 h with Mipa 2K-Härter H 10 at 20 °C

2 h with Mipa 2K-MS-Härter MS 10 at 20 °C

3 h with Mipa 2K-MS-Härter MS 25 / 40 at 20 °C



Thinner

0 - 5 % Mipa 2K-Verdünnung V 25



Spray viscosity

gravity spray gun

16 - 18 s 4 mm DIN

Airmix/Airless

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Application mode

Application mode

gravity spray gun (high pressure)

HVLP (low pressure)

HVLP / internal nozzle pressure

Hardener

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pressure (bar)

1,6 - 2

1,6 - 2

0,7

nozzle (mm)

1,3 - 1,5

1,3 - 1,5

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spray passes

1 - 2

1 - 2

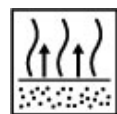
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Thinner

0 - 5

0 - 5

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Flash-off time

5 - 8 min between the coats

10 - 15 min before oven drying

Dry coat thickness

20 - 30 µm



Drying time

object

temperature

20 °C

dust dry

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set to

touch

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ready for

assembly

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sandable

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recoatable

15 - 20 min

Note

Storage:

at least 3 years in unopened original container

VOC Regulation :

EU limit value for this product (category B/c): 540 g/l
This product contains max. 494 g/l of VOC.

Processing conditions:

From +10 °C and up to 80 % relative air humidity. Ensure an adequate air ventilation.

Processing instructions:

The substrate must be clean, dry and free from grease. Prime bare metal substrates to achieve an optimum corrosion protection. Recoat Mipa 2K-Transparent Sealer within 24 hours. If the drying time exceeds 24 hours it's necessary to sand in between.