

### Intended use

Colourless two-component adhesion promoter to recoat paintworks without preliminary sanding. Especially economical for overcoating and application of lettering. No visible spray mist. This product can also be used to insulate putty patches. Free from chromate, optimum topcoat finish.

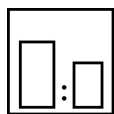
Spreading rate: 12,0 - 15,0 m<sup>2</sup>/l (for 20 - 30 µm DFT)

### Processing instructions



#### Colour

milky, hazy



#### Mixing ratio

##### Hardener

Mipa 2K-Härter H 10

Mipa 2K-MS-Härter

by weight (lacquer : hardener)

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by volume (lacquer : hardener)

2 : 1

2 : 1



#### Hardener

##### for complete paintwork

Mipa 2K-MS-Härter MS 25

Mipa 2K-MS-Härter MS 40

##### for partial paintwork

Mipa 2K-Härter H 10

Mipa 2K-MS-Härter MS 10



#### Pot life

2 h with Mipa 2K-Härter H 10 at 20 °C

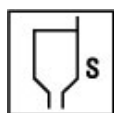
2 h with Mipa 2K-MS-Härter MS 10 at 20 °C

3 h with Mipa 2K-MS-Härter MS 25 / 40 at 20 °C



#### Thinner

0 - 5 % Mipa 2K-Verdünnung normal V 25



#### Spray viscosity

##### gravity spray gun

16 - 18 s 4 mm DIN

##### Airmix/Airless

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#### Application mode

##### Application mode

##### Hardener

##### pressure (bar)

##### nozzle (mm)

##### spray passes

##### dilution (%)

gravity spray gun (high pressure) –

1,6 - 2

1,3 - 1,5

1 - 2

0 - 5

HVLP (low pressure) –

1,6 - 2

1,3 - 1,5

1 - 2

0 - 5

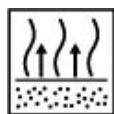
HVLP / internal nozzle pressure –

0,7

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#### Flash-off time

5 - 8 min between the coats

10 - 15 min before oven drying

### Dry coat thickness

20 - 30 µm



### Drying time

**object  
temperature**

20 °C

**dust dry**

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**set to  
touch**

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**ready for  
assembly**

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**sandable**

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**recoatable**

15 - 20 min

### Note

**Storage:**

at least 3 years in unopened original container

**VOC Regulation:**

EU limit value for this product (category B/c): 540 g/l  
This product contains max. 494 g/l of VOC.

**Processing conditions:**

From +10 °C and up to 80 % relative air humidity. Ensure an adequate air ventilation.

**Processing instructions:**

The substrate must be clean, dry and free from grease. Prime bare metal substrates to achieve an optimum corrosion protection. Recoat Mipa 2K-Transparent Sealer within 24 hours. If the drying time exceeds 24 hours it's necessary to sand in between.