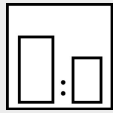



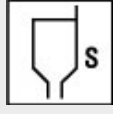




Intended use

Aromatics-free drying catalyst for Mipa synthetic paints. Formulation component of Mipa Pro Mix® Industry System.

Processing instructions

	Mixing ratio hardener	by weight (lacquer : hardener)	by volume (lacquer : hardener)					
	See basic product	--	--					
	Hardener	--						
	Pot life	See basic product						
	Thinner	See basic product						
	Processing viscosity	See basic product						
	gravity spray gun	Airmix/Airless						
	--	--						
	Application mode	hardener	pressure (bar)	nozzle (mm)	spray passes	dilution		
	See basic product	--	--	--	--	--		
	Drying time	hardener	object temperature	dust dry	set to touch	ready for assembly	sandable	recoatable
	See basic product	--	--	--	--	--	--	--

Note

Characteristics:

- binder base: --
- solids content (% by weight): ~ 49
- solids content (% by volume): ~ 44
- delivery viscosity DIN 53211 4 mm (in s): 11 - 13 s
- density DIN EN ISO 2811 (kg/l): ~ 1,0
- gloss level ISO 2813 at 60° (GU): See basic product

Properties: See basic product

Theoretical spreading rate : See basic product

Storage:	For at least 3 years in the unopened original container. Optimum storage conditions between + 5 °C and + 25 °C, avoid direct sunlight. Other storage conditions may lead to undesirable properties of the material.
VOC:	See basic product
Processing conditions:	See basic product
Substrate preparation:	See basic product
Proposed coating structure:	See basic product
Special notes:	For professional use only.
Cleaning of tools:	Clean tools immediately after use with Mipa Nitroverdünnung.