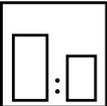
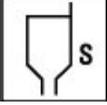
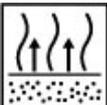


**Intended use**

Special paint to recondition unsightly tyres and rubber parts as well as black lettering.

Spreading rate: 5,0 - 7,0 m<sup>2</sup>/l

**Processing instructions**

|   |  |                 |                                       |                    |                                       |                     |
|---|--|-----------------|---------------------------------------|--------------------|---------------------------------------|---------------------|
|    | <b>Colour</b><br>black                                     |                 |                                       |                    |                                       |                     |
|    | <b>Mixing ratio</b>  |                 |                                       |                    |                                       |                     |
|   | <b>Hardener</b>  |                 | <b>by weight (lacquer : hardener)</b> |                    | <b>by volume (lacquer : hardener)</b> |                     |
|   | –  |                 | --                                    |                    | --                                    |                     |
|    | <b>Hardener</b>  |                 |                                       |                    |                                       |                     |
|   | <b>for complete paintwork</b>                              |                 |                                       |                    | <b>for partial paintwork</b>          |                     |
|   | –  |                 |                                       |                    | --                                    |                     |
|   | <b>Pot life</b><br>–                                       |                 |                                       |                    |                                       |                     |
|  | <b>Thinner</b><br>10 - 15 % Mipa 2K-Verdünnung normal V 25 |                 |                                       |                    |                                       |                     |
|  | <b>Spray viscosity</b>                                     |                 |                                       |                    |                                       |                     |
|   | <b>gravity spray gun</b>                                   |                 |                                       |                    | <b>Airmix/Airless</b>                 |                     |
|   | 18 - 22 s 4 mm DIN   |                 |                                       |                    | --                                    |                     |
|  | <b>Application mode</b>                                    |                 |                                       |                    |                                       |                     |
|   | <b>Application mode</b>                                    | <b>Hardener</b> | <b>pressure (bar)</b>                 | <b>nozzle (mm)</b> | <b>spray passes</b>                   | <b>dilution (%)</b> |
|   | gravity spray gun (high pressure)                          | –               | 2 - 2,5                               | 1,3 - 1,5          | 1 - 2                                 | 10 - 15             |
|   | HVLP (low pressure)  | –               | 2 - 2,2                               | 1,3 - 1,5          | 1 - 2                                 | 10 - 15             |
|   | HVLP / internal nozzle pressure                            | –               | 0,7                                   | –                  | –                                     | –                   |
|  | <b>Flash-off time</b>                                      |                 |                                       |                    |                                       |                     |
|   | 5 - 8 min between the coats                                |                 |                                       |                    |                                       |                     |
|   | 10 - 15 min before oven drying                             |                 |                                       |                    |                                       |                     |
|   | <b>Dry coat thickness</b>                                  |                 |                                       |                    |                                       |                     |
|   | 25 - 35 µm   |                 |                                       |                    |                                       |                     |



**Drying time**

**object  
temperature**

20 °C

**dust dry**

10 - 20 min

**set to  
touch**

1 h

**ready for  
assembly**

--

**sandable**

--

**recoatable**

--

**Note**

**Storage:**

at least 3 years in unopened original container

**VOC Regulation:**

EU limit value for this product (category B/e): 840 g/l  
This product contains max. 588 g/l of VOC.

**Processing conditions:**

from +10 °C and up to 80 % relative air humidity. Ensure an adequate supply and exhaust air ventilation

**Processing instructions:**

--