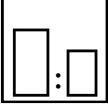



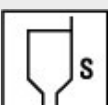




Intended use

This 2K hardener for Mipa 2K epoxy resin topcoats and 2K epoxy resin primers provides fast initial drying and curing and is suitable for applications at temperatures between 10 - 15 °C or for reducing the drying time by approx. 20 % in comparison to Mipa EP 950-25.

Processing instructions

	Mixing ratio hardener	by weight (lacquer : hardener)		by volume (lacquer : hardener)			
	See basic product	--		--			
	Hardener	--					
	Pot life	See basic product					
	Thinner	See basic product					
	Processing viscosity gravity spray gun	Airmix/Airless					
	See basic product	--					
	Application mode application mode	hardener	pressure (bar)	nozzle (mm)	spray passes	dilution	
	See basic product	--	--	--	--	--	
	Drying time hardener	object temperature	dust dry	set to touch	ready for assembly	sandable	recoatable
	See basic product	--	--	--	--	--	--

Note

Characteristics:

binder base:	Polyaminoamide
solids content (% by weight):	~ 44
solids content (% by volume):	--
delivery viscosity DIN 53211 4 mm (in s):	74 - 76
density DIN EN ISO 2811 (kg/l):	~ 1,0
gloss level ISO 2813 at 60° (GU):	See basic product

Properties: See basic product

Theoretical spreading rate : See basic product

Storage:	For at least 2 years in the unopened original container. Optimum storage conditions between + 5 °C and + 25 °C, avoid direct sunlight. Other storage conditions may lead to undesirable properties of the material.
VOC:	See basic product
Processing conditions:	See basic product
Substrate preparation:	see basic product
Proposed coating structure:	See basic product
Special notes:	For professional use only.
Cleaning of tools:	Clean tools immediately after use with Mipa EP-Verdünnung.