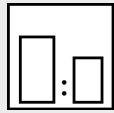


Intended use

2K hardener for Mipa 2K-EP high-build coating systems, e.g. Mipa EP 164-20, EP 564-20.

Processing instructions



Mixing ratio

hardener

See basic product

by weight (lacquer : hardener)

—

by volume (lacquer : hardener)

—



Hardener

—



Pot life

See basic product



Thinner

See basic product



Processing viscosity

See basic product

gravity spray gun

—

Airmix/Airless

—



Application mode

application mode

See basic product

hardener

—

pressure (bar)

—

nozzle (mm)

—

spray passes

—

dilution

—



Drying time

hardener

See basic product

object temperature

—

dust dry

—

set to touch

—

ready for assembly

—

sandable

—

recoatible

—

Note

Characteristics:

binder base:

Polyaminoamide

solids content (% by weight):

~ 76

solids content (% by volume):

—

delivery viscosity DIN 53211 4 mm (in s):

Thixotropic

density DIN EN ISO 2811 (kg/l):

~ 1,4

gloss level ISO 2813 at 60° (GU):

See basic product

Properties:

See basic product

Theoretical spreading rate:

See basic product

Storage:	For at least 2 years in the unopened original container. Optimum storage conditions between + 5 °C and + 25 °C, avoid direct sunlight. Other storage conditions may lead to undesirable properties of the material.
VOC:	See basic product
Processing conditions:	See basic product
Substrate preparation:	See basic product
Proposed coating structure:	See basic product
Special notes:	For professional use only.
Cleaning of tools:	Clean tools immediately after use with Mipa EP-Verdünnung.