## EP 968-25 2K EP Hardener normal

Technical data sheet



## Intended use

2K hardener for selected Mipa 2K epoxy resin primers.

Processing instructions							
	Mixing ratio hardener See basic pro	by we	by weight (lacquer : hardener) 		by volume (lacquer : hardener) 		
Ø	Hardener 						
	Pot life See basic pro-	duct					
	<b>Thinner</b> See basic prov	duct					
∏s	Processing viscosity See basic product gravity spray gun			Airmix/Airless 			
	Application	mada					
	application n	node	hardener	pressure (bar) 	nozzle (mm) –	spray passes 	dilution
	application n	node	 dust dry	•			dilution  recoatable
	application n See basic pro-	node duct object	 dust dry	(bar)  set to	(mm)  ready for	passes	-
	application in See basic pro- Drying time hardener See basic	node duct object temperat	 dust dry	(bar)  set to	(mm)  ready for assembly	passes	-
Note	application n See basic prov Drying time hardener See basic product	hode duct object temperat  binder b solids co solids co delivery density	 dust dry ure 	(bar)  set to touch  sight): ume): 3211 4 mm (in s 1 (kg/l):	(mm)  ready for assembly  Polyaminoa ~ 77 	passes  sandable  amide	-
	application n See basic prov Drying time hardener See basic product	binder b solids co delivery gloss let	dust dry ure  pase: ontent (% by we ontent (% by vol viscosity DIN 53 DIN EN ISO 281	(bar)  set to touch  sight): ume): 3211 4 mm (in s 1 (kg/l):	(mm)  ready for assembly  Polyaminor ~ 77   Polyaminor ~ 1,3	passes  sandable  amide	-

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Storage:	For at least 2 years in the unopened original container. Optimum storage conditions between + 5 °C and + 25 °C, avoid direct sunlight. Other storage conditions may lead to undesirable properties of the material.
VOC:	See basic product
Processing conditions:	See basic product
Substrate preparation:	See basic product
Proposed coating structure:	See basic product
Special notes:	For professional use only.
Cleaning of tools:	Clean tools immediately after use with Mipa EP-Verdünnung.

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