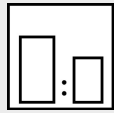


### Intended use

2K hardener for selected Mipa 2K epoxy resin primers.

### Processing instructions



#### Mixing ratio

##### hardener

See basic product

by weight (lacquer : hardener)

—

by volume (lacquer : hardener)

—



#### Hardener

—



#### Pot life

See basic product



#### Thinner

See basic product



#### Processing viscosity

See basic product

##### gravity spray gun

—

Airmix/Airless

—



#### Application mode

##### application mode

See basic product

##### hardener

—

##### pressure (bar)

—

##### nozzle (mm)

—

##### spray passes

—

##### dilution

—



#### Drying time

##### hardener

See basic  
product

##### object temperature

—

##### dust dry

—

##### set to touch

—

##### ready for assembly

—

##### sandable

—

##### recoatible

—

### Note

#### Characteristics:

binder base:

Polyaminoamide

solids content (% by weight):

~ 77

solids content (% by volume):

—

delivery viscosity DIN 53211 4 mm (in s):

Thixotropic

density DIN EN ISO 2811 (kg/l):

~ 1,3

gloss level ISO 2813 at 60° (GU):

See basic product

#### Properties:

See basic product

#### Theoretical spreading rate:

See basic product

<b>Storage:</b>	For at least 2 years in the unopened original container. Optimum storage conditions between + 5 °C and + 25 °C, avoid direct sunlight. Other storage conditions may lead to undesirable properties of the material.
<b>VOC:</b>	See basic product
<b>Processing conditions:</b>	See basic product
<b>Substrate preparation:</b>	See basic product
<b>Proposed coating structure:</b>	See basic product
<b>Special notes:</b>	For professional use only.
<b>Cleaning of tools:</b>	Clean tools immediately after use with Mipa EP-Verdünnung.