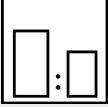








### Intended use

2K hardener for Mipa EP 109-20.

### Processing instructions

	<b>Mixing ratio</b> hardener						
	See basic product		by weight (lacquer : hardener)	by volume (lacquer : hardener)			
			--	--			
	<b>Hardener</b>						
	--						
	<b>Pot life</b>						
	See basic product						
	<b>Thinner</b>						
	See basic product						
	<b>Processing viscosity</b>						
	See basic product						
	<b>gravity spray gun</b>			<b>Airmix/Airless</b>			
	--			--			
	<b>Application mode</b>						
	<b>application mode</b>	<b>hardener</b>	<b>pressure (bar)</b>	<b>nozzle (mm)</b>	<b>spray passes</b>	<b>dilution</b>	
	See basic product	--	--	--	--	--	
	<b>Drying time</b>						
	<b>hardener</b>	<b>object temperature</b>	<b>dust dry</b>	<b>set to touch</b>	<b>ready for assembly</b>	<b>sandable</b>	<b>recoatable</b>
	See basic product	--	--	--	--	--	--

### Note

**Characteristics:**

binder base:	Polyamine adduct
solids content (% by weight):	~ 40
solids content (% by volume):	--
delivery viscosity DIN 53211 4 mm (in s):	64 - 68
density DIN EN ISO 2811 (kg/l):	~ 1,1
gloss level ISO 2813 at 60° (GU):	See basic product

**Properties:** See basic product

**Theoretical spreading rate:** See basic product

<b>Storage:</b>	For at least 2 years in the unopened original container. Optimum storage conditions between + 5 °C and + 25 °C, avoid direct sunlight. Other storage conditions may lead to undesirable properties of the material.
<b>VOC:</b>	See basic product
<b>Processing conditions:</b>	See basic product
<b>Substrate preparation:</b>	See basic product
<b>Proposed coating structure:</b>	See basic product
<b>Special notes:</b>	For professional use only.
<b>Cleaning of tools:</b>	Clean tools immediately after use with Mipa EP-Verdünnung.