

Intended use

Fast drying one-layer paint for rims of passenger cars and trucks. Good resistance to chemical and mechanical strain.

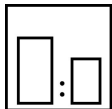
Spreading rate: 5,0 - 7,0 m²/l

Processing instructions



Colour

aluminium silver



Mixing ratio

Hardener

by weight (lacquer : hardener)

by volume (lacquer : hardener)

—

—

—



Hardener

for complete paintwork

for partial paintwork

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—



Pot life

—



Thinner

Mipa 2K-Verdünnung normal V 25



Spray viscosity

gravity spray gun

Airmix/Airless

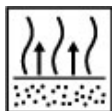
18 - 20 s 4 mm DIN

40 - 50 s 4 mm DIN



Application mode

Application mode	Hardener	pressure (bar)	nozzle (mm)	spray passes	dilution (%)
gravity spray gun (high pressure)	—	2 - 2,5	1,3 - 1,5	2 - 3	15 - 20
HVLP (low pressure)	—	2 - 2,2	1,3 - 1,5	2 - 3	15 - 20
HVLP / internal nozzle pressure	—	0,7	—	—	—
Airmix / Airless	—	100 - 120	0,23 - 0,28	1 - 2	5 - 10



Flash-off time

5 - 8 min between coats

10 - 15 min before oven drying

Dry coat thickness

30 - 40 µm

**Drying time****object
temperature****dust dry****set to
touch****ready for
assembly****sandable****recoatable**

20 °C

15 - 25 min

3 - 4 h

24 h

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60 °C

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30 min

after cooling

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Note**Storage:**

at least 3 years in unopened original container

VOC Regulation:EU limit value for this product (category B/e): 840 g/l
This product contains max. 663 g/l of VOC.**Processing conditions:**

from +10 °C and up to 80 % relative air humidity. Ensure an adequate air ventilation.

Processing instructions:

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