
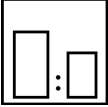





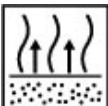



Intended use

Mipa N 30 is a one-component putty based on nitrocellulose. It provides adhesion on iron, steel, GRP, wood and cured, sanded old paintwork.

Spreading rate: --

Processing instructions

	Colour grey					
	Mixing ratio	Hardener	by weight (lacquer : hardener)	by volume (lacquer : hardener)		
	--	--	--	--		
	Hardener	for complete paintwork		for partial paintwork		
	--	--		--		
	Pot life					
	--					
	Thinner					
	--					
	Spray viscosity	Gravity spray gun		Airmix/Airless		
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	Application method	Application method	Hardener	Pressure (bar)	Nozzle (mm)	spray passes
	--	--	--	--	--	--
	Flash-off time approx. 1 h per layer					
	Dry coat thickness max. 80 µm DFT per layer					
	Drying time	dust dry	set to touch	ready for assembly	sandable	recoatable
	Object temperature 20 °C	--	--	--	1 - 2 h	1 - 2 h

Note

Storage:

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VOC Regulation :

EU limit value for this product (category B/e): 840 g/l
This product contains max. 444 g/l of VOC.

Processing conditions:

from +10° C and up to 80 % relative air humidity. Ensure an adequate air ventilation.

Processing instructions:

The substrate must be clean, dry and free from grease. Sand surfaces slightly. Avoid coat thicknesses of more than 80 µm per layer. Respect the flash-off time of approx. 1 hour between the application of layers. After drying, Mipa N 30 can be sanded without any problems and can be recoated with all common coating systems.