

Intended use

From the base tinters of the Mipa PUR HS mixing system, a multitude of shades for the repair or finishing of vehicles can be made using mixing formulas, which are included in the Mipa Mix system. All integrated lead-free pigments meet the highest requirements in terms of light fastness and weather resistance. Only well-stirred base tinters ensure a perfect result (consistency of staining power). Even a one-time withdrawal of base tinters which have not been stirred sufficiently may destroy for good the staining power. Before placing a new basecoat can in the mixing unit stir thoroughly manually or use a shaker, put the stirring lid, close tightly and allow stirring 15 minutes in the mixing machine. All base tinters need to be stirred at least twice a day for 15 minutes.

Recommendation:

1. At start of work before first withdrawel
2. During / after the lunch break before restarting the work

Check the shade before application. Compare the spray sample (with hardener) with the original paint of the object and match the shade if necessary. The colour shade comparison can only be carried out with a sprayed dried paint (not applied by brushed) under daylight conditions (or by means of a daylight lamp). Observe the Mipa technical data sheet "PUR HS" when preparing and applying Mipa PUR-HS paints.

Some formulas contain abbreviations which means the following:

O means that the colour can not be matched perfectly and therefore a complete refinishing is recommended.

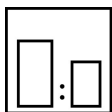
Tinters:

PUR HS T10 oxide yellow
PUR HS T12 lemon-yellow
PUR HS T14 yellow-orange
PUR HS T16 genuine yellow
PUR HS T20 blood orange
PUR HS T21 orange
PUR HS T30 oxide red
PUR HS T32 genuine red
PUR HS T38 maroon
PUR HS T39 red violet
PUR HS T40 violet
PUR HS T54 blue
PUR HS T62 green
PUR HS T90 white plus
PUR HS T95 black plus
PUR HS R96 tinting black
PUR HS T98 super black

Spreading rate: --

Processing instructions**Colour**

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**Mixing ratio****Hardener**

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by weight (lacquer : hardener)

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by volume (lacquer : hardener)

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Version: en 0124

This technical data sheet is supplied for informational purposes only! According to our information, all data and recommendations correspond to the state of art and are based on years of experience in manufacturing our products. They do not exempt the user from his obligation to verify professionally, on his own responsibility, the suitability of our products to the intended purpose under prevailing conditions. Safety data sheets and warnings on packaging must be observed. We reserve the right to modify and to complete the information content at any time, without prior notice or obligation to update.

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Hardener
for complete paintwork

for partial paintwork

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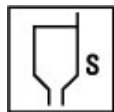
Pot life

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Thinner

—



Spray viscosity
gravity spray gun

Airmix/Airless

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Application mode

Application mode	Hardener	pressure (bar)	nozzle (mm)	spray passes	Thinner
—	—	—	—	—	—

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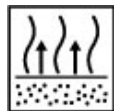
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Flash-off time

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Dry coat thickness

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Drying time

object temperature	dust dry	set to touch	ready for assembly	sandable	recoatable
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Note

Storage: At least 2 years in unopened original containers.

VOC Regulation : —

Processing conditions: From +10 °C and up to 80 % relative humidity. Ensure adequate ventilation.

Processing instructions: Put the lid with spout only when needed.