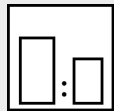


Intended use

2K polyurethane acrylic anti-slip paint with long open time for high-quality anti-slip coatings on walkable machine parts and constructions. Suitable for paint brush and roller application.

Approval according to DIN EN 16165 - anti-slip property - R 11.

Processing instructions**Mixing ratio****hardener**

PU 900-25, PU 912-XX

A 60

by weight (lacquer : hardener)

5 : 1

10 : 1

by volume (lacquer : hardener)

4 : 1

8 : 1

**Hardener**

Mipa PU 900-25, PU 912-10, PU 912-25, PU 912-40

Mipa PUR Plus Hardener A 60

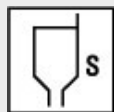
**Pot life**

with hardener -10 approx. 1 h at 20 °C

with hardener A 60 approx. 8 h at 20 °C

**Thinner**

Mipa 2K-Verdünnung V 10, V 25, V 40

**Processing viscosity****gravity spray gun**

thixotropic

Airmix/Airless

—

**Application mode****application mode**

gravity spray gun/

HVLP

paint brush, roller*

hardener

—

A 60

**pressure
(bar)**

2,0 - 2,5

—

**nozzle
(mm)**

2,0 - 2,5

—

**spray
passes**

1 - 2

—

dilution

0 %

0 - 5 %

**Drying time****hardener**

-10

-10

-25

-25

A 60

A 60

**object
temperature**

20 °C

60 °C

20 °C

60 °C

20 °C

60 °C

dust dry

15 - 30 min

—

30 - 45 min

—

1,5 - 2 h

—

**set to
touch**

2 - 3 h

20 min

3 - 4 h

30 min

8 - 10 h

—

**ready for
assembly**

12 h

30 - 40 min

16 h

45 min

24 h

60 min

sandable

—

—

—

—

—

—

recoatable

—

—

—

—

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Fully cured after 7 - 8 days (at 20 °C).

Note

Characteristics:	binder base: polyurethane acrylic system solids content (% by weight): ~ 78 solids content (% by volume): ~ 62 delivery viscosity DIN 53211 4 mm (in s): thixotropic density DIN EN ISO 2811 (kg/l): ~ 1,5 gloss level ISO 2813 at 60° (GU): semi-gloss**
Properties:	Long open time, can be applied in thick layers Highly water-resistant Highly UV- and weather-resistant Highly resistant to solvents Heat resistance: - Short-term heat exposure: 180 °C - Permanent heat exposure: 150 °C
Theoretical spreading rate:	~ 44,7 m²/kg, 10:1 by weight with A 60, for 10 µm dry film thickness. ~ 62,8 m²/l, 10:1 by weight with A 60, for 10 µm dry film thickness. ~ 39,2 m²/kg, 5:1 by weight with PU 900-25, for 10 µm dry film thickness. ~ 52,0 m²/l, 5:1 by weight with PU 900-25, for 10 µm dry film thickness.
Storage:	For at least 3 years in the unopened original container. Optimum storage conditions between + 5 °C and + 25 °C, avoid direct sunlight. Other storage conditions may lead to undesirable properties of the material.
VOC:	< 370 g/l.***
Processing conditions:	From + 10 °C and up to 80 % relative humidity. Ensure adequate air ventilation.
Substrate preparation:	Remove oil, grease, rust, mill scale, rolling skins, as well as other substances impairing the function of the coating! Attention: A direct adhesion cannot be taken as granted due to most different kinds of metals, alloys, metallic and conversion coatings and so on. The adhesion must therefore be tested on the original substrate. Steel: - Blast to cleaning degree Sa 2½, remove blast residues and overcoat promptly. - De-rust with hand and power tools to degree of cleanliness St 3. - Degrease with Mipa WBS Reiniger or Mipa Silikonentferner. Zincd substrates: - Clean the surface with the ammonia solution Mipa Zinkreiniger. - Sweep blast. Aluminium: - Degrease with Mipa 2K-Verdünnung, sand thoroughly with sandpaper P 360/400 and clean subsequently with Mipa Silikonentferner.

Proposed coating structure: 2-coat system

Steel, zincd substrates:

Priming coat: ****EP 100-20 with 50 - 70 µm dry film thickness.

Finishing coat: PU 350-50 with 50 - 60 µm dry film thickness.

Aluminium:

Priming coat: ****EP 100-20 with 25 - 30 µm dry film thickness.

Finishing coat: PU 350-50 with 50 - 60 µm dry film thickness.

Steel, zincd substrates, aluminium:

Priming coat: ****Aktivprimer with 10 - 15 µm dry film thickness.

Finishing coat: PU 350-50 with 50 - 60 µm dry film thickness.

3-coat system

Steel, zincd substrates, aluminium:

Priming coat: ****Aktivprimer with 10 - 15 µm dry film thickness.

Intermediate coat: ****PU 100-20 with 50 - 60 µm dry film thickness.

Finishing coat: PU 350-50 with 50 - 60 µm dry film thickness.

Special notes:

*Suitable: e.g. mohair, nap, velour, roller Glattfilt, roller Rolloplan, foam paint roller.

**Due to the special surface, a measurement according to DIN EN ISO 2813 is inappropriate!

***This product has the following maximum VOC-values:

- Applied by brush/ roller with hardener A 60: < 380 g/l of VOC.

- Applied by spraying with 2K-Härter PU 900-25, PU 912-XX: < 440 g/l of VOC.

****Further Mipa primers are available. Please contact your technical adviser or our application technicians.

For professional use only.

The details of the paragraphs - Proposed coating structure, Characteristics, Theoretical spreading rate, VOC - refer to the colour shade RAL 7035. For other colour shades, these may deviate.

Especially UV-resistant pigmentations (e.g. pastel shades for facades) are available on request.

Check colour shade prior to application.

If required we also offer hardeners and cleaning agents that are suitable for 2-component mixing and dosing units. Please contact your technical adviser or our application technicians.

Cleaning of tools:

Clean tools immediately after use with Mipa Nitroverdünnung.