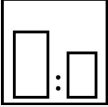








Intended use

Hardener with long open time and very fast curing reaction to coat commercial vehicles with Mipa 2K polyurethane acrylic paints and primers.

Processing instructions

	Mixing ratio hardener						
	See basic product		by weight (lacquer : hardener)	by volume (lacquer : hardener)			
			--	--			
	Hardener						
	--						
	Pot life						
	See basic product						
	Thinner						
	See basic product						
	Processing viscosity						
	See basic product						
	gravity spray gun			Airmix/Airless			
	--			--			
	Application mode						
	application mode	hardener	pressure (bar)	nozzle (mm)	spray passes	dilution	
	See basic product	--	--	--	--	--	
	Drying time						
	hardener	object temperature	dust dry	set to touch	ready for assembly	sandable	recoatable
	See basic product	--	--	--	--	--	--

Note

Characteristics:

binder base:	Polyisocyanate
solids content (% by weight):	~ 37
solids content (% by volume):	--
delivery viscosity DIN 53211 4 mm (in s):	29 - 30
density DIN EN ISO 2811 (kg/l):	~ 1,0
gloss level ISO 2813 at 60° (GU):	See basic product

Properties: See basic product

Theoretical spreading rate: See basic product

Storage:	For at least 2 years in the unopened original container. Optimum storage conditions between + 5 °C and + 25 °C, avoid direct sunlight. Other storage conditions may lead to undesirable properties of the material.
VOC:	See basic product
Processing conditions:	See basic product
Substrate preparation:	See basic product
Proposed coating structure:	See basic product
Special notes:	For professional use only.
Cleaning of tools:	Clean tools immediately after use with Mipa Nitroverdünnung.