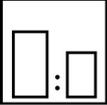
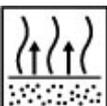


Intended use

Mipa P 50 styrolreduziert is a polyester resin-based two-component glass fibre body filler with a low styrene content and without asbestos. Due to its proportion of glass fibres, the product is particularly suitable to bridge gaps, little holes and perforations caused by corrosion in substrates of iron and steel, aluminium as well as to repair GRP and wood. Furthermore, the filling materials of the body filler are less hygroscopic so that Mipa P 50 styrolreduziert can also be used to repair boats and so on. An application on vertical surfaces is also possible without any problems. The proportion of styrene of Mipa P 50 styrolreduziert is less than 10 %.

Spreading rate: --

Processing instructions

	Colour light yellow, milky					
	Mixing ratio Hardener Mipa Härter P	by weight (lacquer : hardener) 100 : 2	by volume (lacquer : hardener) --			
	Hardener for complete paintwork			for partial paintwork		
	Pot life 4 - 5 min eith Mipa Härter P at 20 °C					
	Thinner --					
	Spray viscosity gravity spray gun			Airmix/Airless		
	Application mode Application mode	Hardener	pressure (bar)	nozzle (mm)	spray passes	dilution (%)
	--	--	--	--	--	--
	Flash-off time --					
	Dry coat thickness --					



Drying time

object temperature	dust dry	set to touch	ready for assembly	sandable	recoatable
20 °C	--	--	--	20 min	--
60 °C	--	--	--	10 min	--
Infrared drying (distance approx. 80 cm and max. 80 °C)	--	--	--	4 - 5 min	--

Note

Storage: --

VOC Regulation: EU limit value for this product (category B/b): 250 g/l.
This product contains max. 25 g/l of VOC.

Processing conditions: From +10 °C and up to 80 % relative air humidity. Ensure an adequate air ventilation. Polyester-based body filler does not cure anymore at a temperature of below +10 °C.

Processing instructions: The substrate must be clean, dry and free from grease. Sand the surface slightly. Remove not cured old paint works and priming coats.

Do not apply to thermoplastic or acid products (Reaktionsprimer).

Mix well the body filler material with the hardener. Do not use more than 3 % of Härter P! Under- or overdosage of hardener may cause spotting in the finishing paint layer.

Clean and degrease the whole surface to be painted with Mipa Silikonentferner before every operation.

De-rust defective spots to bare metal and dry sand with sanding paper P 80 / 150.

When filling galvanised surfaces Mipa EP-Primer-Surfacer must be used as a primer to ensure optimal adhesion.

In order to improve the corrosion protection, e. g. when restoring vintage cars, prime with Mipa EP-Primer-Surfacer (see technical data sheet of Mipa EP-Primer-Surfacer).

After drying, use sanding paper P 150 / 240 for dry sanding. Sand the entire surface with dry sand paper P 240 / 360 to a matt finish before applying filler.

Body filler can only be dry sanded.

Do not overcoat without having isolated the surface with Mipa 1K or 2K filler.