

Intended use

Mipa P 90 Easy styrolreduziert with low styrene content is a especially easy-to-sand two-component body filler based on polyester resin which provides adhesion on steel plates, aluminium, zinc and GRP. In order to close possible pin holes, a further layer of Mipa P 85 styrolreduziert or Mipa P 60 S PE-Spritzfüller can be applied. Mipa P 90 styrolreduziert can be sanded with high abrasion even after 24 hours.

The styrene content of Mipa P 90 Easy styrolreduziert is less than 10 %.

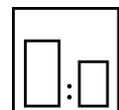
Spreading rate: –

Processing instructions



Colour

light grey



Mixing ratio

Hardener

Mipa Härter P

by weight (lacquer : hardener)

100 : 2

by volume (lacquer : hardener)

–



Hardener

for complete paintwork

–

for partial paintwork

–



Pot life

4 - 5 min with Mipa Härter P at 20 °C



Thinner

–



Spray viscosity

gravity spray gun

–

Airmix/Airless

–



Application mode

Application mode

–

Hardener

–

**pressure
(bar)**

–

**nozzle
(mm)**

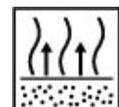
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**spray
passes**

–

**dilution
(%)**

–



Flash-off time

–

Dry coat thickness

–



Drying time

object temperature	dust dry	set to touch	ready for assembly	sandable	recoatable
20 °C	--	--	--	25 min	--
60 °C	--	--	--	5 - 10 min	--
Infrared drying (distance approx. 80 cm and max. 80 °C)	--	--	--	4 - 5 min	--

Note

Storage: --

VOC Regulation: EU limit value for this product (category B/b): 250 g/l.
This product contains max. 75 g/l of VOC.

Processing conditions: From +10 °C and up to 80 % relative air humidity. Ensure an adequate air ventilation. Polyester-based body filler does not cure anymore at a temperature of below +10 °C.

Processing instructions: The substrate must be clean, dry and free from grease. Sand the surface slightly. Remove not cured old paint works and priming coats.

Do not apply to thermoplastic or acid products (Reaktionsprimer).

Mix well the body filler material with the hardener. Do not use more than 3 % of Härter P! Under- or overdosage of hardener may cause spotting in the finishing paint layer.

Clean and degrease the whole surface to be painted with Mipa Silikonentferner before every operation.

De-rust defective spots to bare metal and dry sand with sanding paper P 80 / 150.

When filling non-ferrous metal surfaces (e.g. aluminium, galvanised surfaces), Mipa EP-Primer-Surfacer can be applied before the actual filling to ensure optimal adhesion.

In order to improve the corrosion protection, e. g. when restoring vintage cars, prime with Mipa EP-Primer-Surfacer (see technical data sheet of Mipa EP-Primer-Surfacer).

After drying, use sanding paper P 150 / 240 for dry sanding. Sand the entire surface with dry sand paper P 240 / 360 to a matt finish before applying filler.

Body filler can only be dry sanded.

Do not overcoat without having isolated the surface with Mipa 1K or 2K filler.