## Mipa P 97 SF

Technical data sheet



## Intended use

Mipa P 97 SF is a styrene-free body filler and putty with adhesion on steel plates, zinced plates, aluminium, tinned surfaces, GRP and wood. Short drying time, easy sandability as well as high-build application without pores are further characteristics of this premium product.

Spreading rate: --

## Processing instructions

	<b>Colour</b> beige							
	<b>Mixing ratio</b> Hardener Mipa Härter P		weight (lacque 0 : 2	er : hardener)	by volume (la 	ncquer : hardener)		
Ø	Hardener for complete paintwork for partial paintwork 							
	<b>Pot life</b> 3 - 4 min with Mipa Härt	er P at 20 °C						
	Thinner 							
S	Spray viscosity gravity spray gun		Airmix/Airless 					
	Application mode Application mode	Hardener	pressure (bar) 	nozzle (mm) 	spray passes 	dilution (%) 		
<u>/†/†/</u>	Flash-off time –							
	Dry coat thickness							

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years of experience in manufacturing our products. They do not exempt the user from his obligation to verify professionally, on his own responsibility, the suitability of our
products to the intended purpose under prevailing conditions. Safety data sheets and warnings on packaging must be observed. We reserve the right to modify and to complete
the information content at any time, without prior notice or obligation to update.

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						Professional Coating Systems				
$\bigcirc$	Drying time object temperature	dust dry	set to touch	ready for assembly	sandable	recoatable				
	20 °C				20 min					
	60 °C	-			5 min					
	Infrared drying	-			4 - 5 min					
	(distance appro 80 cm and max °C)									
Note										
Storage:		-								
VOC Regulation:		EU limit value for this product (category B/b): 250 g/l. This product contains max. 25 g/l of VOC.								
Processing conditions:		From +10 °C and up to 80 % relative air humidity. Ensure an adequate supply and exhaust air ventilation. Polyester-based body filler does not cure anymore at a temperature of below + 10 °C.								
Processing instructions:		The substrate must be clean, dry and free from grease. Sand surfaces slightly. Remove not cured old paintwork and priming coats.								
		Do not apply on thermoplastic or acid products (Reaktionsprimer).								
		Mix well the body filler material with the hardener. Do not use more than 3 % of Härter P! Under- or overdosage of hardener may cause spotting in the finishing paint layer.								
		Clean and degrease the whole surface to be painted with Mipa Silikonentferner before every operation.								
		De-rust defective spots to bare metal and dry sand with sanding paper P 80 / 150.								
		When filling non-ferrous metal surfaces (e.g. aluminium, galvanised surfaces), Mipa EP-Primer-Surfacer can be applied before the actual filling to ensure optimal adhesion.								
		In order to improve the corrosion protection, e.g. when restoring vintage cars, prime with Mipa EP-Primer-Surfacer (see technical data sheet of Mipa EP-Primer-Surfacer).								
		After drying, use sanding paper P 150 / 240 for dry sanding. Sand the entire surface with dry sand paper P 240 / 360 to a matt finish before applying filler.								
		Body filler can only be dry sanded.								
		Do not overcoat	without havin	g isolated the su	rface with Mipa	1K or 2K filler.				

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