

**Intended use**

Mipa Struktur-Additiv fein is an additive for Mipa OC-, AC-, PUR- and PUR HS-paints as well as for Mipa 2K clearcoats to create textured elastic 2K paints. Especially suitable to paint slightly textured vehicle plastic parts like bumpers or exterior mirrors.

Mixing ratio:

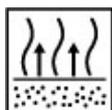
Mipa OC-/AC-/PUR-/PUR HS-paints/2K-clearcoats + Mipa Struktur-Additiv 1 : 1 by weight

Then add the hardener as mentioned in the technical data sheet of the base paint.

Spreading rate: --

**Processing instructions**

	<b>Colour</b> colourless					
	<b>Mixing ratio</b>					
	<b>Hardener</b>		<b>by weight (lacquer : hardener)</b>	<b>by volume (lacquer : hardener)</b>		
	see technical data sheet of base paint	--	--	--		
	<b>Hardener for complete paintwork</b>			<b>for partial paintwork</b>		
	--			--		
	<b>Pot life</b> see technical data sheet of base paint					
	<b>Thinner</b> see technical data sheet of base paint					
	<b>Spray viscosity</b> see technical data sheet of base paint					
	<b>gravity spray gun</b>			<b>Airmix/Airless</b>		
	--			--		
	<b>Application mode</b>					
	<b>Application mode</b>	<b>Hardener</b>	<b>pressure (bar)</b>	<b>nozzle (mm)</b>	<b>spray passes</b>	<b>Thinner</b>
	gravity spray gun (high pressure)	--	2 - 2,5	1,3 - 1,6	2 - 3	--
	HVLP (low pressure)	--	2 - 2,2	1,3 - 1,6	2 - 3	--
	HVLP/ internal nozzle pressure	--	0,7	--	--	--



**Flash-off time**  
 5 - 8 min between coats  
 10 - 15 min before oven drying

**Dry coat thickness**  
 50 - 60 µm



<b>Drying time</b>	<b>dust dry</b>	<b>set to touch</b>	<b>ready for assembly</b>	<b>sandable</b>	<b>recoatable</b>
<b>object</b>					
<b>temperature</b>					
see technical data sheet of base paint	--	--	--	--	--

**Note**

- Storage:** at least 3 years in unopened original container.
- VOC Regulation :** --
- Processing conditions:** from +10°C and up to 80% relative humidity. Ensure adequate air ventilation.
- Processing instructions:** --