

Intended use

Mipa P 97 styrolfrei is a styrene-free body filler and putty with adhesion on steel plates, zinc plates, aluminium, tinned surfaces, GRP and wood. Short drying time, easy sandability as well as high-build application without pores are further characteristics of this premium product.

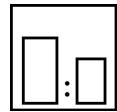
Spreading rate: --

Processing instructions



Colour

beige



Mixing ratio

Hardener

Mipa Härter P

by weight (lacquer : hardener)

100 : 2

by volume (lacquer : hardener)

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Hardener

for complete paintwork

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for partial paintwork

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Pot life

3 - 4 min with Mipa Härter P at 20 °C



Thinner

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Spray viscosity

gravity spray gun

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Airmix/Airless

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Application mode

Application mode

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Hardener

--

pressure
(bar)

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nozzle (mm)

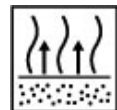
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spray
passes

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Thinner

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Flash-off time

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Dry coat thickness

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Drying time

object

temperature

20 °C

60 °C

dust dry

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--

set to
touch

--

--

ready for
assembly

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--

sandable

20 min

5 min

recoatable

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Note

Storage:	–
VOC Regulation :	EU limit value for this product (category B/b): 250 g/l This product contains max. 15 g/l of VOC.
Processing conditions:	from +10° C and up to 80 % relative air humidity. Ensure an adequate supply and exhaust air ventilation. Polyester-based body filler does not cure anymore at a temperature of below + 10°C.
Processing instructions:	The substrate must be clean, dry and free from grease. Sand surfaces slightly. Remove not cured old paintwork and priming coats. Do not apply on thermoplastic or acid products (Reaktionsprimer). Mix well the body filler material with the hardener. Do not use more than 3% of Härter P! Under- or overdosage of hardener may cause spotting in the finishing paint layer. Clean and degrease the whole surface to be painted with Mipa Silikonentferner before every operation. De-rust defective spots to bare metal and dry sand with sanding paper P 80 / 150. After drying, use sanding paper P 150 / 240 for dry sanding. Sand the entire surface with dry sand paper P 240 / 360 to a matt finish before applying filler. In case of filling work on non-ferrous metals (e.g. aluminium, zinc surfaces) it is possible to apply a priming coat with Mipa EP-Primer-Surfacer to ensure an optimal adhesion before applying the body filler. Do not overcoat without having isolated the surface with Mipa 1K or 2K filler. In order to improve the corrosion protection, e.g. when restoring vintage cars, prime with Mipa EP-Primer-Surfacer (see technical data sheet of Mipa EP-Primer-Surfacer). Body filler can only be dry sanded.