

# Mipa 2-Schicht-Acryl-Klarlack

Item no 21501 0010

Technical data sheet

page 1 / 2



## Intended use

Mipa 2-Schicht-Acryl-Klarlack is a high-quality, fast drying finishing coat for basecoats.

## Processing instructions



### Substrates

Mipa water- and solvent-based basecoats, cured and sanded old paintworks.

### Pre-treatment / cleansing

Please refer to the section "Substrate preparation" for detailed information.

### Characteristics

Very good weather resistance, lightfast, non-yellowing  
Highly shock- and scratch-resistant  
High surface hardness with good elasticity at the same time  
Good flow

## Colour / gloss level

Colourless, high-gloss



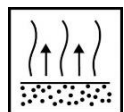
### Preparation

Before use, shake can vigorously for 1 - 2 minutes!



### Application

Spray to test - spray distance approx. 20 - 30 cm  
2 - 3 coats, dry film thickness: 40 - 50 µm



### Flash-off time

3 - 5 min between coats



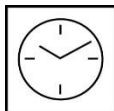
### After use

After use, turn can upside down and spray until the valve is clean, this prevents the valve from clogging up.

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This technical data sheet is supplied for informational purposes only! According to our information, all data and recommendations correspond to the state of art and are based on years of experience in manufacturing our products. They do not exempt the user from his obligation to verify professionally, on his own responsibility, the suitability of our products to the intended purpose under prevailing conditions. Safety data sheets and warnings on packaging must be observed. We reserve the right to modify and to complete the information content at any time, without prior notice or obligation to update.

MIPA SE · Am Oberen Moos 1 · D-84051 Essenbach · Tel.: +49 8703 92 20 · Fax: +49 8703 92 21 00 · mipa@mipa-paints.com · www.mipa-paints.com



## Drying time at 20 °C

Dust dry after approx.	10 - 15 min
Set to touch after approx.	1 - 2 h
Ready for assembly after approx.	12 h

**Processing conditions** From +10 °C and up to 80 % relative air humidity. Ensure adequate air ventilation.

**Storage** Can be stored for 2 years in cool and dry places.

**VOC-regulation** EU limit value for this product (cat. B/e): 840 g/l  
This product contains max. 800 g/l of VOC.

**Safety information** See safety data sheet

## Substrate preparation:

Remove old coatings that have not cured or are not sound.

Do not use on thermoplastic substrates.

## Intact, sound old paintworks, factory paintings:

1. Pre-clean with Mipa Silikonentferner.
2. Then sand with P 400 - 500.
3. Afterwards, degrease with Mipa Silikonentferner.

## Mipa Basecoats:

Observe the respective Technical data sheet of the Mipa basecoat system!