

## Intended use

Mipa Acryl-Lackspray is a high-quality acrylic paint available in agricultural and construction machinery colours. Ensures colour-matched paintwork and touch-ups in agricultural and construction machinery colours. Especially suited for refinishing commercial vehicles, agricultural and construction machinery, etc.

## Processing instructions



### Substrates

Cured and sanded old paintworks, well dried Mipa 1K and 2K fillers.

### Pre-treatment / cleansing

Pre-clean with Mipa Silikonentferner.

Please refer to the section „Substrate preparation“ for detailed information.

### Characteristics

Fast drying  
Scratch- and shock-resistant  
Lightfast and non-yellowing  
High surface hardness  
Excellent hiding power  
High gloss

### Colour / gloss level

Various agricultural and construction machinery colours (see catalogue Mipa Aerosols) / glossy



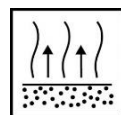
### Preparation

Before use, shake can vigorously for 1 - 2 minutes!



### Application

Spray to test - spray distance approx. 20 - 30 cm  
2 - 3 coats, dry film thickness: 40 - 50 µm



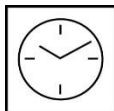
### Flash-off time

3 - 5 min between coats



### After use

After use, turn can upside down and spray until the valve is clean, this prevents the valve from clogging up.



## Drying time at 20 °C

Dust dry after approx.	10 min
Set to touch after approx.	1 - 2 h
Ready for assembly after approx.	12 h

**Processing conditions** From +10 °C and up to 80 % relative air humidity. Ensure adequate air ventilation.

**Storage** Can be stored for 2 years in cool and dry places.

**VOC-regulation** EU limit value for this product (cat. B/e): 840 g/l  
This product contains max. 840 g/l of VOC.

**Safety information** See safety data sheet

## Substrate preparation:

Remove old coatings or primers that have not cured or are not sound.

Do not use on thermoplastic substrates.

## Intact, sound old paintworks, factory paintings:

1. Pre-clean with Mipa Silikonentferner.
2. Then sand with P 400 - 500.
3. Afterwards, degrease with Mipa Silikonentferner.

## Cathodic e-coating / shop primer:

1. Pre-clean with Mipa Silikonentferner.
2. Then sand with MP Softpad Superfine or with P 400 - 500.
3. Afterwards, degrease with Mipa Silikonentferner.