

Mipa Lack Spray "RAL COLOR" is a fast drying premium quality acrylic paint in standard colours in accordance to RAL-Norm. Colour matched spraying and repair work in RAL-colours. Specially suited for the spot repair of machines, machinery parts, tools, vehicles, and much more.

**Substrate:**

Fully hardened and sanded old paint work,  
Thoroughly dry Mipa 1K and 2K Filler materials.

**Pretreatment / Cleansing:**

Precleansing with Mipa Silikonentferner

**Characteristics:**

Fast drying  
High coverage and opacity  
Lightfast and non-yellowing  
Durable surface hardness  
Scratch and shock resistant.  
Highly pigmented 1K acrylic quality

**Colours /  
Grade of Gloss**

Various standard RAL-colours - see produkt catalogue "MIPA Aerosols"

**Preparation:**

Shake can vigorously until the mixing balls move freely!

**Application:**

Spray to test - Spraying distance approx. 20 - 30 cm  
2 - 3 coats, dry film thickness 40 - 50 µm.

**Flash-off:**

3 - 5 min. between each coating

**After use:**

Turn can upside down and spray until the valve is clean, this prevents the valve from clogging up.

**Drying Times:****Drying:**

**Dust dry:** 5 - 10 min.  
**Set to touch:** 20 - 30 min.  
**Full hardness:** 24 h

**Processing  
Conditions:**

From +10°C and up to 80% relative air humidity

**Storage:**

In tightly closed original containers at least 2 years shelf life

**VOC-  
Regulation:**

EC limiting value for the product (cat. B/e): 840 g/l (2007)  
This product contains max. 700 g/l VOC [ 5.84 lbs/gal]

**Safety  
Information:**

Read the corresponding Material Safety Data Sheet

The data sheet sheet is for information purpose only! The information given is in accordance to our knowledge up to the latest standards and is based on years of experience in the manufacture of our products. The information is non binding and without guarantee.