

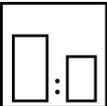
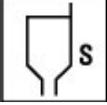
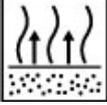
Intended use

Mipa WBC-Additiv ETR is a system component for the Mipa WBC system. By adding Mipa WBC Additive ETR, the drying times of Mipa WBC 2-coat basecoats can be reduced, allowing the basecoat to be applied wet-on-wet without intermediate flash-off times. This means that major savings can be made by eliminating the heating-related costs of an automatic flash-off system, for example. At the same time, cycle times are faster, as the paint booth can be released for painting work more quickly.

Mixing Ratio: Mipa WBC 2-Schicht-Basislack + 15 - 20 % Mipa WBC-Additiv ETR

Spreading rate: --

Processing instructions

	Colour	--				
	Mixing ratio	--				
	Hardener	by weight (lacquer : hardener)		by volume (lacquer : hardener)		
		--		--		
	Hardener	--				
	for complete paintwork					for partial paintwork
		--				--
	Pot life	--				
	Thinner	Ready to use after the addition of 15 - 20 % Mipa WBC-Additiv ETR				
		No further dilution necessary				
	Spray viscosity	--				
	gravity spray gun					Airmix/Airless
		--				--
	Application mode	--				
	Application mode	Hardener	pressure (bar)	nozzle (mm)	spray passes	dilution (%)
	Flow cup (high-pressure technology)	--	--	--	--	--
	HVLP (Low pressure technology)	--	--	--	--	--
	HVLP / Internal nozzle pressure	--	--	--	--	--
	Flash-off time	Without ventilation time between spraying cycles				

Dry coat thickness						
--						
	Drying time					
	object temperature	dust dry	set to touch	ready for assembly	sandable	recoatable
	20 °C	--	--	--	--	--

Note

Storage:

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VOC Regulation:

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Processing conditions:

From +10 °C and up to 80 % relative humidity. Ensure sufficient supply and exhaust air.

Processing instructions:

The VOC value is increased by adding Mipa WBC Additive ETR.

Application Mipa WBC 2-Coat Basecoat + 15 - 20 % Mipa WBC-Additive ETR:

Spray pressure: 2.0 bar

The increased thixotropy increases sag resistance.

Apply 2 - 3 full coats until coverage is achieved, followed by 1 drop coat into the wet layer at a constant pressure.

Check colour before Application.

The addition of Mipa WBC Additive ETR changes the colour shade. For this reason, the addition is only recommended for complete or new coats.

The addition of Mipa WBC-Additiv ETR increases the spray viscosity.