

### Intended use

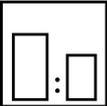
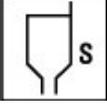
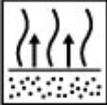
Colourless component of Mipa WBC mixing system for increasing pearlescent and metallic effects. Attention: Mipa WBC-Controller 005 is partly already a component of formulation. The maximum ratio of a formula must not exceed 10% by weight. Overdosage may affect the intermediate adhesion of the clearcoat.

Mixing ratio: add maximum 10 % of Mipa WBC-Controller 005 to already mixed WBC-base tinters (Attention: Please do not forget to take into account also the portion of WBC-Controller 005 that may already be included in the colour formulation). Adjust then as usual the spraying viscosity of the ready-mixed basecoat by adding 10- 20% of Mipa WBC-Verdünnung.

Application: apply as usual like Mipa WBC 2-Schicht-Basislack. Mipa WBC-Controller 005 does not affect the drying time.

Spreading rate: --

### Processing instructions

	<b>Colour</b> milky					
	<b>Mixing ratio</b>					
	<b>Hardener</b>		<b>by weight (lacquer : hardener)</b>		<b>by volume (lacquer : hardener)</b>	
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	<b>Hardener</b>					
	<b>for complete paintwork</b>	--			<b>for partial paintwork</b>	--
	<b>Pot life</b>	--				
	<b>Thinner</b>	--				
	<b>Spray viscosity</b>					
	<b>gravity spray gun</b>	--			<b>Airmix/Airless</b>	--
	<b>Application mode</b>					
	<b>Application mode</b>	<b>Hardener</b>	<b>pressure (bar)</b>	<b>nozzle (mm)</b>	<b>spray passes</b>	<b>Thinner</b>
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	<b>Flash-off time</b>	--				

<b>Dry coat thickness</b>						
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	<b>Drying time</b>					
	<b>object temperature</b>	<b>dust dry</b>	<b>set to touch</b>	<b>ready for assembly</b>	<b>sandable</b>	<b>recoatable</b>
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**Note**

- Storage:** at least 2 years in unopened original container
- VOC Regulation :** --
- Processing conditions:** from +10 °C and up to 80 % relative air humidity. Assure adequate air ventilation.
- Processing instructions:** --