


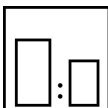





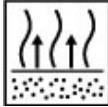
Intended use

Mipa WBS Beschleuniger is a system component to accelerate the drying process of all waterborne 1K and 2K paints. Mipa WBS Beschleuniger can be used to reduce drying times when finishing at lower ambient temperatures. Contains VOC. Free from glycols, heavy metals and alkyl phenol ethoxylate (APE).

Dosing: Mipa WBS Beschleuniger can be used either in mixtures or instead of VE-Wasser to adjust viscosity. The higher the proportion of WBS accelerator, the faster the drying is accelerated. The acceleration of the initial drying is significantly faster than the acceleration of the through drying. Generally, the time for initial drying is reduced by 50% when using Mipa WBS Beschleuniger instead of VE-Wasser.

Spreading rate: --

Processing instructions

	Colour	--				
	Mixing ratio					
	Hardener	by weight (lacquer : hardener)		by volume (lacquer : hardener)		
	--	--		--		
	Hardener					
	for complete paintwork			for partial paintwork		
	--			--		
	Pot life	--				
	Thinner	--				
	Spray viscosity					
	gravity spray gun			Airmix/Airless		
	--			--		
	Application mode					
	Application mode	Hardener	pressure (bar)	nozzle (mm)	spray passes	dilution (%)
	--	--	--	--	--	--
	Flash-off time	--				
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	Dry coat thickness	--				

**Drying time**
object
temperature**dust dry****set to**
touch**ready for**
assembly**sandable****recoatable**

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Note**Storage:**

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VOC Regulation:

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Processing conditions:

from +10 °C and up to 80 % relative air humidity. Ensure adequate air ventilation.

Processing instructions:

Adding Mipa WBS Beschleuniger boost the VOC value.

After adding Mipa WBS Beschleuniger to the topcoat, processing must take place within 2 hours.

Mipa tinter WBC-T980 cannot be used in combination with Mipa WBS Beschleuniger, as this will cause it to thicken.