

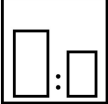






### Intended use

Mipa WBS Korrosionsinhibitor is an additive for waterborne paints to improve flash rust resistance. It prevents flash rust from bleeding through when overpainting bare and blasted steel parts.

Dosage:

Add up to 2 % by weight Mipa WBS Korrosionsinhibitor to the water-based paint. After addition the mixture must be stirred thoroughly (preferably by means of a mechanical stirrer).

### Processing instructions

	<b>Mixing ratio</b>						
	<b>hardener</b>	<b>by weight (lacquer : hardener)</b>	<b>by volume (lacquer : hardener)</b>				
	See basic product	—	—				
	<b>Hardener</b>						
	See basic product						
	<b>Pot life</b>						
	See basic product						
	<b>Thinner</b>						
	See basic product						
	<b>Processing viscosity</b>						
	See basic product						
	<b>gravity spray gun</b>	<b>Airmix/Airless</b>					
	—	—					
	<b>Application mode</b>						
	<b>application mode</b>	<b>hardener</b>	<b>pressure (bar)</b>	<b>nozzle (mm)</b>	<b>spray passes</b>	<b>dilution</b>	
	See basic product	—	—	—	—	—	
	<b>Drying time</b>						
	<b>hardener</b>	<b>object temperature</b>	<b>dust dry</b>	<b>set to touch</b>	<b>ready for assembly</b>	<b>sandable</b>	<b>recoatable</b>
	See basic product	—	—	—	—	—	—

### Note

<b>Characteristics:</b>	binder base:	—
	solids content (% by weight):	~ 32
	solids content (% by volume):	—
	delivery viscosity DIN 53211 4 mm (in s):	—
	density DIN EN ISO 2811 (kg/l):	~ 1,1
	gloss level ISO 2813 at 60° (GU):	See basic product

Version: en 2/0324

This technical data sheet is supplied for informational purposes only! According to our information, all data and recommendations correspond to the state of art and are based on years of experience in manufacturing our products. They do not exempt the user from his obligation to verify professionally, on his own responsibility, the suitability of our products to the intended purpose under prevailing conditions. Safety data sheets and warnings on packaging must be observed. We reserve the right to modify and to complete the information content at any time, without prior notice or obligation to update.

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<b>Properties:</b>	Improves the resistance to flash rust
<b>Theoretical spreading rate:</b>	See basic product
<b>Storage:</b>	For at least 3 years in the unopened original container. Optimum storage conditions between + 5 °C and + 25 °C, avoid direct sunlight. Other storage conditions may lead to undesirable properties of the material.
<b>VOC:</b>	< 10 g/l.
<b>Processing conditions:</b>	From + 10 °C and up to 70 % relative air humidity. Ensure adequate air ventilation.
<b>Substrate preparation:</b>	See basic product
<b>Proposed coating structure:</b>	See basic product
<b>Special notes:</b>	For professional use only.  Overdosage leads to poorer long-term corrosion protection.
<b>Cleaning of tools:</b>	Clean tools immediately after use with Mipa WBS-Pistolenreiniger.