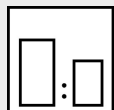


Intended use

2K hardener for waterborne Mipa 2K polyurethane topcoats and primers with particularly high chemical resistance. The hardener must be mixed into the basic paint with a mechanical stirrer.

Processing instructions



Mixing ratio

hardener

See basic product

by weight (lacquer : hardener)

—

by volume (lacquer : hardener)

—



Hardener

—



Pot life

See basic product



Thinner

See basic product



Processing viscosity

See basic product

gravity spray gun

—

Airmix/Airless

—



Application mode

application mode

See basic product

hardener

—

pressure (bar)

—

nozzle (mm)

—

spray passes

—

dilution

—



Drying time

hardener

See basic product

object temperature

—

dust dry

—

set to touch

—

ready for assembly

—

sandable

—

recoatable

—

Note

Characteristics:

binder base:

Hydrophilized polyisocyanate

solids content (% by weight):

~ 91

solids content (% by volume):

—

delivery viscosity DIN 53211 4 mm (in s):

Thixotropic

density DIN EN ISO 2811 (kg/l):

~ 1,2

gloss level ISO 2813 at 60° (GU):

See basic product

Properties:

See basic product

Theoretical spreading rate:

See basic product

Storage:	For at least 2 years in the unopened original container. Optimum storage conditions between + 5 °C and + 25 °C, avoid direct sunlight. Other storage conditions may lead to undesirable properties of the material.
VOC:	See basic product
Processing conditions:	See basic product
Substrate preparation:	See basic product
Proposed coating structure:	See basic product
Special notes:	<p>For professional use only.</p> <p>Attention: The end of pot life is not indicated by viscosity increase. Exceeding the pot life results in a lower resistance to mechanical and chemical strains, in a reduction of gloss and in a higher tendency to bubbling.</p>
Cleaning of tools:	<p>Clean tools immediately after use with Mipa WBS-Pistolenreiniger.</p> <p>If required we also offer cleaning agents that are suitable for 2-component mixing and dosing units. Please contact your technical adviser or our application technicians.</p>