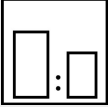








Intended use

2K hardener for waterborne Mipa 2K polyurethane topcoats and primers with particularly high chemical resistance. The hardener must be mixed into the basic paint with a mechanical stirrer.

Processing instructions

	Mixing ratio hardener						
	See basic product		by weight (lacquer : hardener)	by volume (lacquer : hardener)			
			--	--			
	Hardener						
	--						
	Pot life						
	See basic product						
	Thinner						
	See basic product						
	Processing viscosity						
	See basic product						
	gravity spray gun			Airmix/Airless			
	--			--			
	Application mode						
	application mode	hardener	pressure (bar)	nozzle (mm)	spray passes	dilution	
	See basic product	--	--	--	--	--	
	Drying time						
	hardener	object temperature	dust dry	set to touch	ready for assembly	sandable	recoatable
	See basic product	--	--	--	--	--	--

Note

Characteristics:

binder base:	Hydrophilized polyisocyanate
solids content (% by weight):	~ 91
solids content (% by volume):	--
delivery viscosity DIN 53211 4 mm (in s):	Thixotropic
density DIN EN ISO 2811 (kg/l):	~ 1,2
gloss level ISO 2813 at 60° (GU):	See basic product

Properties: See basic product

Theoretical spreading rate: See basic product

Storage:	For at least 2 years in the unopened original container. Optimum storage conditions between + 5 °C and + 25 °C, avoid direct sunlight. Other storage conditions may lead to undesirable properties of the material.
VOC:	See basic product
Processing conditions:	See basic product
Substrate preparation:	See basic product
Proposed coating structure:	See basic product
Special notes:	For professional use only. Attention: The end of pot life is not indicated by viscosity increase. Exceeding the pot life results in a lower resistance to mechanical and chemical strains, in a reduction of gloss and in a higher tendency to bubbling.
Cleaning of tools:	Clean tools immediately after use with Mipa WBS-Pistolenreiniger. If required we also offer cleaning agents that are suitable for 2-component mixing and dosing units. Please contact your technical adviser or our application technicians.