WPU 9425-25 WBS 2K-PUR-Härter

Technical data sheet



Intended use

2K hardener for waterborne Mipa 2K polyurethane topcoats and primers with particularly high chemical resistance. The hardener must be mixed into the basic paint with a mechanical stirrer.

Processing instructions

FIUCESSIN	g instructions							
	Mixing ratio hardener See basic pro		by 	weight (lacque	r : hardener)	by volume (lac 	quer : hardener)	
A	Hardener 							
	Pot life See basic pro	duct						
L.	Thinner See basic pro	duct						
S	Processing v See basic pro gravity spray	duct		A 	irmix/Airless			
	Application application n See basic pro	node	hardener	pressure (bar)	nozzle (mn	n) spray passes	dilution	
\bigcirc	Drying time hardener	object temperat	dust dry ture	y set to touch	ready for assembly		recoatable	
	See basic product			-	-	-	-	
Note								
Characteristics:			binder base:			Hydrophilized polyisocyanate		

Characteristics:	binder base: solids content (% by weight): solids content (% by volume): delivery viscosity DIN 53211 4 mm (in s): density DIN EN ISO 2811 (kg/l): gloss level ISO 2813 at 60° (GU):	Hydrophilized polyisocyanate ~ 64 Thixotropic ~ 1,1 See basic product
Properties:	See basic product	

Theoretical spreading rate: See basic product

Version: en 3/0124

This technical data sheet is supplied for informational purposes only! According to our information, all data and recommendations correspond to the state of art and are based on years of experience in manufacturing our products. They do not exempt the user from his obligation to verify professionally, on his own responsibility, the suitability of our products to the intended purpose under prevailing conditions. Safety data sheets and warnings on packaging must be observed. We reserve the right to modify and to complete the information content at any time, without prior notice or obligation to update.

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Storage:	For at least 2 years in the unopened original container. Optimum storage conditions between + 5 °C and + 25 °C, avoid direct sunlight. Other storage conditions may lead to undesirable properties of the material.			
VOC:	See basic product			
Processing conditions:	See basic product			
Substrate preparation:	See basic product			
Proposed coating structure:	See basic product			
Special notes:	For professional use only.			
	Attention: The end of pot life is not indicated by viscosity increase. Exceeding the pot life results in a lower resistance to mechanical and chemical strains, in a reduction of gloss and in a higher tendency to bubbling.			
Cleaning of tools:	Clean tools immediately after use with Mipa WBS-Pistolenreiniger.			
	If required we also offer cleaning agents that are suitable for 2-component mixing and dosing units. Please contact your technical adviser or our application technicians.			

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