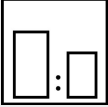








Intended use

2K hardener for waterborne Mipa 2K polyurethane topcoats and primers with particularly high chemical resistance. The hardener must be mixed into the basic paint with a mechanical stirrer.

Processing instructions

	Mixing ratio hardener See basic product					
			by weight (lacquer : hardener)	by volume (lacquer : hardener)		
			–	–		
	Hardener –					
	Pot life See basic product					
	Thinner See basic product					
	Processing viscosity See basic product gravity spray gun –					
				Airmix/Airless		
				–		
	Application mode application mode See basic product					
		hardener	pressure (bar)	nozzle (mm)	spray passes	dilution
		–	–	–	–	–
	Drying time hardener See basic product					
	object temperature	dust dry	set to touch	ready for assembly	sandable	recoatable
	–	–	–	–	–	–

Note

Characteristics:

binder base:	Hydrophilized polyisocyanate
solids content (% by weight):	~ 64
solids content (% by volume):	–
delivery viscosity DIN 53211 4 mm (in s):	Thixotropic
density DIN EN ISO 2811 (kg/l):	~ 1,1
gloss level ISO 2813 at 60° (GU):	See basic product

Properties: See basic product

Theoretical spreading rate: See basic product

Storage:	For at least 2 years in the unopened original container. Optimum storage conditions between + 5 °C and + 25 °C, avoid direct sunlight. Other storage conditions may lead to undesirable properties of the material.
VOC:	See basic product
Processing conditions:	See basic product
Substrate preparation:	See basic product
Proposed coating structure:	See basic product
Special notes:	<p>For professional use only.</p> <p>Attention: The end of pot life is not indicated by viscosity increase. Exceeding the pot life results in a lower resistance to mechanical and chemical strains, in a reduction of gloss and in a higher tendency to bubbling.</p>
Cleaning of tools:	<p>Clean tools immediately after use with Mipa WBS-Pistolenreiniger.</p> <p>If required we also offer cleaning agents that are suitable for 2-component mixing and dosing units. Please contact your technical adviser or our application technicians.</p>