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SECTION 1: Identification of the substance/mixture and of the company/undertaking

· **1.1 Product identifier**

· **Trade name: Mipa EP 975-25 2K-EP-Härter**
· **1.2 Relevant identified uses of the substance or mixture and uses advised against**
No further relevant information available.
· **Application of the substance / the mixture** Epoxy curing agent

· **1.3 Details of the supplier of the safety data sheet**
· **Manufacturer/Supplier:**
MIPA SE
Am Oberen Moos 1
D-84051 Essenbach
Tel.: +49 8703 92 20
Fax.: +49 8703 92 21 00
e-mail: sdb-registratur@mipa-paints.com
www.mipa-paints.com
· **1.4 Emergency telephone number:** International emergency number: +49(0)700 24112112 (MIP)

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SECTION 2: Hazards identification

· **2.1 Classification of the substance or mixture**
· **Classification according to Regulation (EC) No 1272/2008**

corrosion

Skin Corr. 1B H314 Causes severe skin burns and eye damage.
Eye Dam. 1 H318 Causes serious eye damage.

Skin Sens. 1 H317 May cause an allergic skin reaction.

Aquatic Chronic 3 H412 Harmful to aquatic life with long lasting effects.

· **2.2 Label elements**
· **Labelling according to Regulation (EC) No 1272/2008**
The product is classified and labelled according to the GB CLP regulation.
· **Hazard pictograms**

GHS05 GHS07

· **Signal word** Danger

· **Hazard-determining components of labelling:**
Reaction products of di-, tri- and tetra-propoxylated propane-1,2-diol with ammonia
Benzyl alcohol
3-aminomethyl-3,5,5-trimethylcyclohexylamine
Cyclohexanemethanamine, 5-amino-1,3,3-trimethyl-, reaction products with bisphenol A diglycidyl ether homopolymer
· **Hazard statements**
H314 Causes severe skin burns and eye damage.
H317 May cause an allergic skin reaction.
H412 Harmful to aquatic life with long lasting effects.

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· **Precautionary statements**

P101	If medical advice is needed, have product container or label at hand.
P102	Keep out of reach of children.
P103	Read carefully and follow all instructions.
P303+P361+P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower].
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310	Immediately call a POISON CENTER/doctor.
P321	Specific treatment (see on this label).
P362+P364	Take off contaminated clothing and wash it before reuse.
P501	Dispose of contents/container in accordance with local/regional/national/international regulations.

· **2.3 Other hazards**
· **Results of PBT and vPvB assessment**
· **PBT:** Not applicable.

· **vPvB:**
Phenol, methylstyrenated

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SECTION 3: Composition/information on ingredients

· **3.2 Mixtures**
· **Description:** Mixture of substances listed below with nonhazardous additions.

· **Dangerous components:**

CAS: 9046-10-0 EC number: 618-561-0 Reg.nr.: 01-2119557899-12	Reaction products of di-, tri- and tetra-propoxylated propane-1,2-diol with ammonia Skin Corr. 1C, H314; Eye Dam. 1, H318; Aquatic Chronic 3, H412	25-50%
CAS: 100-51-6 EINECS: 202-859-9 Reg.nr.: 01-2119492630-38	Benzyl alcohol Acute Tox. 4, H302; Acute Tox. 4, H332; Eye Irrit. 2, H319; Skin Sens. 1B, H317	25-50%
EC number: 700-960-7 Reg.nr.: 01-2119555274-38	Phenol, methylstyrenated Skin Irrit. 2, H315; Skin Sens. 1B, H317; Aquatic Chronic 3, H412 vPvB	2.5-<10%
CAS: 2855-13-2 EINECS: 220-666-8 Reg.nr.: 01-2119514687-32	3-aminomethyl-3,5,5-trimethylcyclohexylamine Skin Corr. 1B, H314; Eye Dam. 1, H318; Acute Tox. 4, H302; Skin Sens. 1A, H317 ATE: LD50 oral: 1,030 mg/kg Specific concentration limit: Skin Sens. 1A; H317: C ≥ 0.001 %	≥5-<10%
CAS: 68609-08-5 EC number: 614-657-1	Cyclohexanemethanamine, 5-amino-1,3,3-trimethyl-, reaction products with bisphenol A diglycidyl ether homopolymer Skin Corr. 1B, H314; Eye Dam. 1, H318	≥5-<10%
CAS: 90-72-2 EINECS: 202-013-9 Reg.nr.: 01-2119560597-27	2,4,6-tris(dimethylaminomethyl)phenol Skin Corr. 1C, H314; Eye Dam. 1, H318; Acute Tox. 4, H302	≥3-<5%
CAS: 1477-55-0 EINECS: 216-032-5 Reg.nr.: 01-2119480150-50	m-phenylenebis(methylamine) Skin Corr. 1B, H314; Eye Dam. 1, H318; Acute Tox. 4, H302; Acute Tox. 4, H332; Skin Sens. 1, H317; Aquatic Chronic 3, H412, EUH071	≥3-<5%

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CAS: 61788-44-1 EINECS: 262-975-0 Reg.nr.: 01-2119980970-27	Phenol, styrenated Aquatic Chronic 2, H411; Skin Irrit. 2, H315; Skin Sens. 1, H317	2.5-<10%

· **Additional information:** For the wording of the listed hazard phrases refer to section 16.

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SECTION 4: First aid measures

· **4.1 Description of first aid measures**
· **General information:** Immediately remove any clothing soiled by the product.
· **After inhalation:**
Supply fresh air and to be sure call for a doctor.
In case of unconsciousness place patient stably in side position for transportation.
· **After skin contact:** Immediately rinse with water.
· **After eye contact:**
Rinse opened eye for several minutes under running water. Then consult a doctor.
· **After swallowing:** If symptoms persist consult doctor.
· **4.2 Most important symptoms and effects, both acute and delayed**
No further relevant information available.
· **4.3 Indication of any immediate medical attention and special treatment needed**
No further relevant information available.

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SECTION 5: Firefighting measures

· **5.1 Extinguishing media**
· **Suitable extinguishing agents:** Use fire extinguishing methods suitable to surrounding conditions.
· **5.2 Special hazards arising from the substance or mixture**
During heating or in case of fire poisonous gases are produced.
· **5.3 Advice for firefighters**
· **Protective equipment:** Mouth respiratory protective device.

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SECTION 6: Accidental release measures

· **6.1 Personal precautions, protective equipment and emergency procedures**
Mount respiratory protective device.
Wear protective equipment. Keep unprotected persons away.
· **6.2 Environmental precautions:**
Do not allow product to reach sewage system or any water course.
Inform respective authorities in case of seepage into water course or sewage system.
Do not allow to enter sewers/ surface or ground water.
· **6.3 Methods and material for containment and cleaning up:**
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
Use neutralising agent.
Dispose contaminated material as waste according to section 13.
Ensure adequate ventilation.
· **6.4 Reference to other sections**
See Section 7 for information on safe handling.
See Section 8 for information on personal protection equipment.
See Section 13 for disposal information.

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SECTION 7: Handling and storage

· **7.1 Precautions for safe handling**
Ensure good ventilation/exhaustion at the workplace.
Prevent formation of aerosols.
· **Information about fire - and explosion protection:** Keep respiratory protective device available.

· **7.2 Conditions for safe storage, including any incompatibilities**
· **Storage:**
· **Requirements to be met by storerooms and receptacles:** No special requirements.
· **Information about storage in one common storage facility:** Store away from foodstuffs.
· **Further information about storage conditions:** Keep container tightly sealed.
· **Storage class:** 8 A
· **7.3 Specific end use(s)** No further relevant information available.

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SECTION 8: Exposure controls/personal protection

· **8.1 Control parameters**
· **Ingredients with limit values that require monitoring at the workplace:**
The product does not contain any relevant quantities of materials with critical values that have to be monitored at the workplace.
· **Additional information:** The lists valid during the making were used as basis.

· **8.2 Exposure controls**
· **Appropriate engineering controls** No further data; see section 7.
· **Individual protection measures, such as personal protective equipment**
· **General protective and hygienic measures:**
Keep away from foodstuffs, beverages and feed.
Immediately remove all soiled and contaminated clothing
Wash hands before breaks and at the end of work.
Avoid contact with the eyes.
Avoid contact with the eyes and skin.
· **Respiratory protection:**

In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use self-contained respiratory protective device.

· **Hand protection**
Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.
Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

Protective gloves (EN 374)

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.
· **Material of gloves**
The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

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· **Breakthrough time of glove material**
The exact break trough time has to be found out by the manufacturer of the protective gloves and has to be observed.
· **Eye/face protection**

Tightly sealed goggles

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SECTION 9: Physical and chemical properties

· **9.1 Information on basic physical and chemical properties**	
· **General Information**	
· **Physical state**	Fluid
· **Colour:**	According to product specification
· **Odour:**	Characteristic
· **Odour threshold:**	Not determined.
· **Melting point/freezing point:**	Undetermined.
· **Boiling point or initial boiling point and boiling range**	205.4 °C (100-51-6 Benzyl alcohol)
· **Flammability**	Not applicable.
· **Lower and upper explosion limit**	
· **Lower:**	1.3 Vol % (100-51-6 Benzyl alcohol)
· **Upper:**	13 Vol % (100-51-6 Benzyl alcohol)
· **Flash point:**	130 °C (DIN 53213)
· **Auto-ignition temperature:**	435 °C (DIN 51794, 100-51-6 Benzyl alcohol)
· **Decomposition temperature:**	Not determined.
· **pH at 20 °C**	11
· **Viscosity:**	
· **Kinematic viscosity**	Not determined.
· **Dynamic at 20 °C:**	200 mPas
· **Solubility**	
· **water:**	Not miscible or difficult to mix.
· **Partition coefficient n-octanol/water (log value)**	Not determined.
· **Vapour pressure at 20 °C:**	0.1 hPa (100-51-6 Benzyl alcohol)
· **Vapour pressure at 50 °C:**	0.7 hPa
· **Density and/or relative density**	
· **Density at 20 °C:**	0.995 g/cm³ (DIN 53217)
· **Relative density**	Not determined.
· **Vapour density**	Not determined.

· **9.2 Other information**	
· **Appearance:**	
· **Form:**	Fluid
· **Important information on protection of health and environment, and on safety.**	
· **Ignition temperature:**	Product is not selfigniting.
· **Explosive properties:**	Product does not present an explosion hazard.
· **Solvent content:**	
· **VOC (EC)**	0.00 %
· **Solids content (weight-%):**	100.0 %

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· **Change in condition**	
· **Evaporation rate**	Not determined.

· **Information with regard to physical hazard classes**	
· **Explosives**	Void
· **Flammable gases**	Void
· **Aerosols**	Void
· **Oxidising gases**	Void
· **Gases under pressure**	Void
· **Flammable liquids**	Void
· **Flammable solids**	Void
· **Self-reactive substances and mixtures**	Void
· **Pyrophoric liquids**	Void
· **Pyrophoric solids**	Void
· **Self-heating substances and mixtures**	Void
· **Substances and mixtures, which emit flammable gases in contact with water**	Void
· **Oxidising liquids**	Void
· **Oxidising solids**	Void
· **Organic peroxides**	Void
· **Corrosive to metals**	Void
· **Desensitised explosives**	Void

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SECTION 10: Stability and reactivity

· **10.1 Reactivity** No further relevant information available.
· **10.2 Chemical stability**
· **Thermal decomposition / conditions to be avoided:**
No decomposition if used according to specifications.
· **10.3 Possibility of hazardous reactions** No dangerous reactions known.
· **10.4 Conditions to avoid** No further relevant information available.
· **10.5 Incompatible materials:** No further relevant information available.
· **10.6 Hazardous decomposition products:** Carbon monoxide

*

SECTION 11: Toxicological information

· **11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008**
· **Acute toxicity** Based on available data, the classification criteria are not met.

· **LD/LC50 values relevant for classification:**

9046-10-0 Reaction products of di-, tri- and tetra-propoxylated propane-1,2-diol with ammonia		
Oral	LD50	2,627-2,922 mg/kg (rat)
Dermal	LD50	2,980 mg/kg (rabbit)
100-51-6 Benzyl alcohol		
Oral	LD50	1,235 mg/kg (rat)
2855-13-2 3-aminomethyl-3,5,5-trimethylcyclohexylamine		
Oral	LD50	1,030 mg/kg (ATE)
		1,030 mg/kg (rat)
1477-55-0 m-phenylenebis(methylamine)		
Oral	LD50	1,040 mg/kg (rat)

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· **Primary irritant effect:**
· **Skin corrosion/irritation** Causes severe skin burns and eye damage.
· **Serious eye damage/irritation** Causes serious eye damage.
· **Respiratory or skin sensitisation** May cause an allergic skin reaction.
· **11.2 Information on other hazards**

· **Endocrine disrupting properties**		
	Phenol, methylstyrenated	List List II
61788-44-1	Phenol, styrenated	List II

*
SECTION 12: Ecological information

· **12.1 Toxicity**
· **Aquatic toxicity:** No further relevant information available.
· **12.2 Persistence and degradability** No further relevant information available.
· **12.3 Bioaccumulative potential** No further relevant information available.
· **12.4 Mobility in soil** No further relevant information available.
· **12.5 Results of PBT and vPvB assessment**
· **PBT:** Not applicable.

· **vPvB:**
Phenol, methylstyrenated

· **12.6 Endocrine disrupting properties**
For information on endocrine disrupting properties see section 11.
· **12.7 Other adverse effects**
· **Remark:** Harmful to fish
· **Additional ecological information:**
· **General notes:**
Water hazard class 2 (German Regulation) : hazardous for water
Do not allow product to reach ground water, water course or sewage system.
Must not reach sewage water or drainage ditch undiluted or unneutralised.
Danger to drinking water if even small quantities leak into the ground.
Harmful to aquatic organisms

*
SECTION 13: Disposal considerations

· **13.1 Waste treatment methods**
· **Recommendation**
Must not be disposed together with household garbage. Do not allow product to reach sewage system.

· **Uncleaned packaging:**
· **Recommendation:** Disposal must be made according to official regulations.

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SECTION 14: Transport information

· **14.1 UN number or ID number**	
· **ADR, IMDG, IATA**	UN2735
· **14.2 UN proper shipping name**	
· **ADR**	UN2735 AMINES, LIQUID, CORROSIVE, N.O.S. (Polyoxypropylenediamine)
· **IMDG, IATA**	AMINES, LIQUID, CORROSIVE, N.O.S. (Polyoxypropylenediamine)

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· **14.3 Transport hazard class(es)**

· **ADR**

· **Class**	8 (C7) Corrosive substances.
· **Label**	8

· **IMDG, IATA**

· **Class**	8 Corrosive substances.
· **Label**	8
· **14.4 Packing group**	
· **ADR, IMDG, IATA**	III
· **14.5 Environmental hazards:**	
· **Marine pollutant:**	No
· **14.6 Special precautions for user**	Warning: Corrosive substances.
· **Hazard identification number (Kemler code):**	80
· **EMS Number:**	F-A,S-B
· **Segregation groups**	(SGG18) Alkalis
· **Stowage Category**	A
· **Segregation Code**	SG35 Stow "separated from" SGG1-acids
· **14.7 Maritime transport in bulk according to IMO instruments**	Not applicable.
· **Transport/Additional information:**	
· **ADR**	
· **Limited quantities (LQ)**	5L
· **Transport category**	3
· **Tunnel restriction code**	E
· **IMDG**	
· **Limited quantities (LQ)**	5L
· **UN "Model Regulation":**	UN 2735 AMINES, LIQUID, CORROSIVE, N.O.S. (POLYOXYPROPYLENEDIAMINE), 8, III

*

SECTION 15: Regulatory information

· **15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**

· **Poisons Act**

· **Regulated explosives precursors**

None of the ingredients is listed.

· **Regulated poisons**

None of the ingredients is listed.

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· ***Reportable explosives precursors***
None of the ingredients is listed.

· ***Reportable poisons***
None of the ingredients is listed.

· ***Directive 2012/18/EU***
· ***Named dangerous substances - ANNEX I*** *None of the ingredients is listed.*
· ***15.2 Chemical safety assessment:*** *A Chemical Safety Assessment has not been carried out.*

*
SECTION 16: Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

· ***Relevant phrases***
H302 Harmful if swallowed.
H314 Causes severe skin burns and eye damage.
H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H318 Causes serious eye damage.
H319 Causes serious eye irritation.
H332 Harmful if inhaled.
H411 Toxic to aquatic life with long lasting effects.
H412 Harmful to aquatic life with long lasting effects.
EUH071 Corrosive to the respiratory tract.
· ***Classification according to Regulation (EC) No 1272/2008***
The classification of the mixture is generally based on the calculation method using substance data according to Regulation (EC) No 1272/2008.
· ***Abbreviations and acronyms:***
RID: Règlement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail)
ICAO: International Civil Aviation Organisation
ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road)
IMDG: International Maritime Code for Dangerous Goods
IATA: International Air Transport Association
GHS: Globally Harmonised System of Classification and Labelling of Chemicals
EINECS: European Inventory of Existing Commercial Chemical Substances
ELINCS: European List of Notified Chemical Substances
CAS: Chemical Abstracts Service (division of the American Chemical Society)
VOC: Volatile Organic Compounds (USA, EU)
LC50: Lethal concentration, 50 percent
LD50: Lethal dose, 50 percent
PBT: Persistent, Bioaccumulative and Toxic
vPvB: very Persistent and very Bioaccumulative
ATE: Acute toxicity estimate values
Acute Tox. 4: Acute toxicity – Category 4
Skin Corr. 1B: Skin corrosion/irritation – Category 1B
Skin Corr. 1C: Skin corrosion/irritation – Category 1C
Skin Irrit. 2: Skin corrosion/irritation – Category 2
Eye Dam. 1: Serious eye damage/eye irritation – Category 1
Eye Irrit. 2: Serious eye damage/eye irritation – Category 2
Skin Sens. 1: Skin sensitisation – Category 1
Skin Sens. 1A: Skin sensitisation – Category 1A
Skin Sens. 1B: Skin sensitisation – Category 1B
Aquatic Chronic 2: Hazardous to the aquatic environment - long-term aquatic hazard – Category 2
Aquatic Chronic 3: Hazardous to the aquatic environment - long-term aquatic hazard – Category 3
· **** Data compared to the previous version altered.***