

Version: en 0917

## Intended use

Mipa Struktur-Additiv fein is an additive for Mipa OC-, AC-, PUR- and PUR HS-paints as well as for Mipa 2K clearcoats to create textured elastic 2K paints. Especially suitable to paint slightly textured vehicle plastic parts like bumpers or exterior mirrors.

Mixing ratio:

Mipa OC-/AC-/PUR-/PUR HS-paints/2K-clearcoats + Mipa Struktur-Additiv 1 : 1 by weight

Then add the hardener as mentioned in the technical data sheet of the base paint.

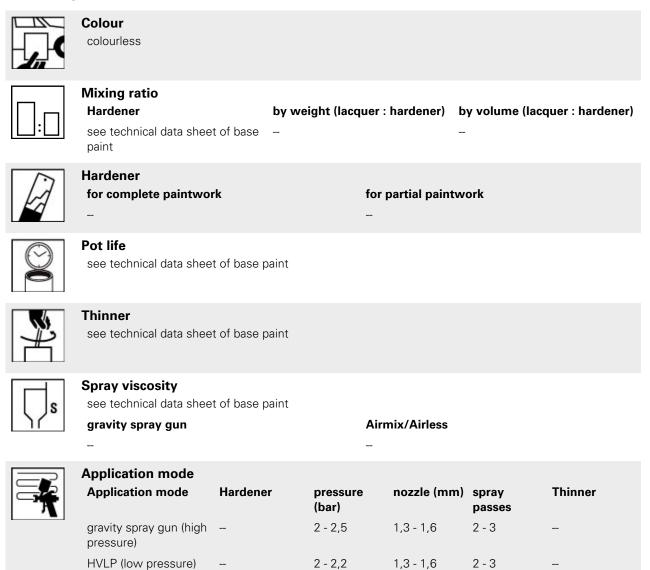
Spreading rate: --

## Processing instructions \_

HVLP/ internal nozzle

pressure

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This technical data sheet is supplied for informational purposes only! According to our information, all data and recommendations correspond to the state of art and are based on years of experience in manufacturing our products. They do not exempt the user from his obligation to verify professionally, on his own responsibility, the suitability of our products to the intended purpose under prevailing conditions. Safety data sheets and warnings on packaging must be observed. We reserve the right to modify and to complete the information content at any time, without prior notice or obligation to update.

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recoatable

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sandable

$\frac{1}{1}$	<b>Flash-off time</b> 5 - 8 min between coats 10 - 15 min before oven drying			
	<b>Dry coat thicknes</b> 50 - 60 μm	S		
$\bigcirc$	Drying time object temperature	dust dry	set to touch	ready for assembly
	see technical data sheet of base paint	-		
Note				

Storage:	at least 3 years in unopened original container.	
VOC Regulation :	_	
Processing conditions:	from +10°C and up to 80% relative humidity. Ensure adequate air ventilation.	
Processing instructions:	_	

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